

International School on: ***Electromagnetics and emerging technologies for pervasive applications: Internet of Things, Health and Safety***

Intentional Wireless Power Transmission via Time-modulated Arrays

D. Masotti, A. Costanzo

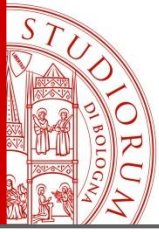
DEI – University of Bologna, ITALY



IC1301 – COST School

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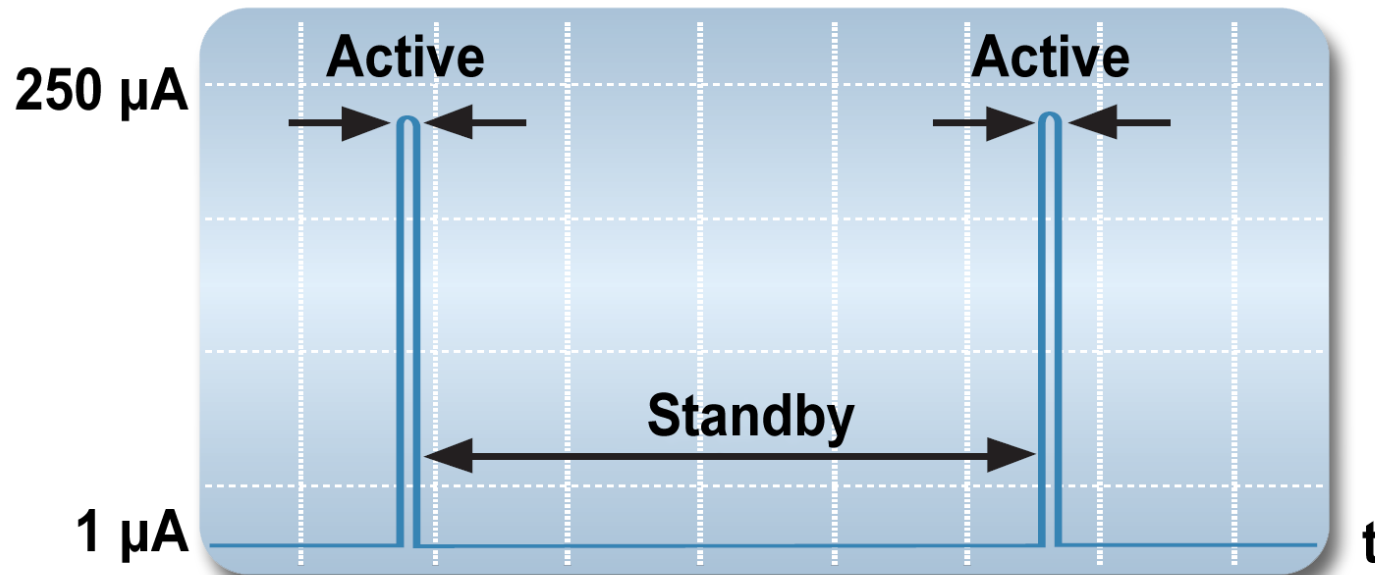
- From the reception point of view
 - Need for energy collection from *environmental* and *intentional* RF sources → RECTENNAS
- From the transmission point of view:
 - Need for agile radiating systems
 - *Time-modulated arrays (TMAs)*: a new and highly reconfigurable family of radiating systems
 - Overview of *TMA* circuitual description by a combination of nonlinear CAD and electromagnetic simulation
 - Exploitation of TMA real-time, multi-frequency beam-forming for *Smart Wireless Power Transmission*



RF energy collection

Need for *low energy*

- Many applications can be supported by small amounts of power (***from a few μW to a few hundreds of μW***),

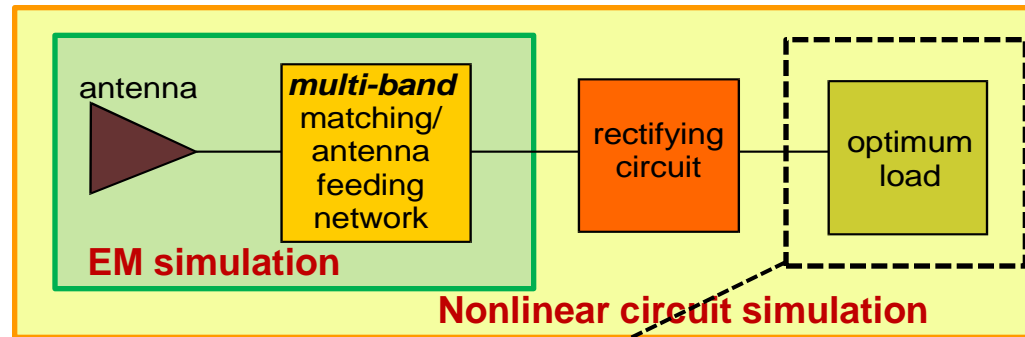


ultra-low power microcontrollers and sensors requiring power consumption few times per day

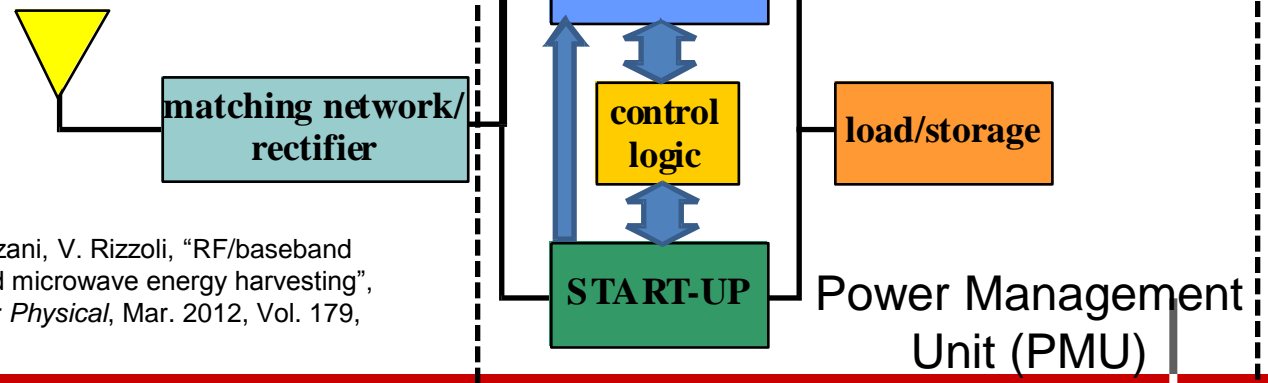
RECTENNA

- RECTifying anTENNA (RECTENNA) is the subsystem devoted to receive the RF power and rectify it to DC

– 1st level design



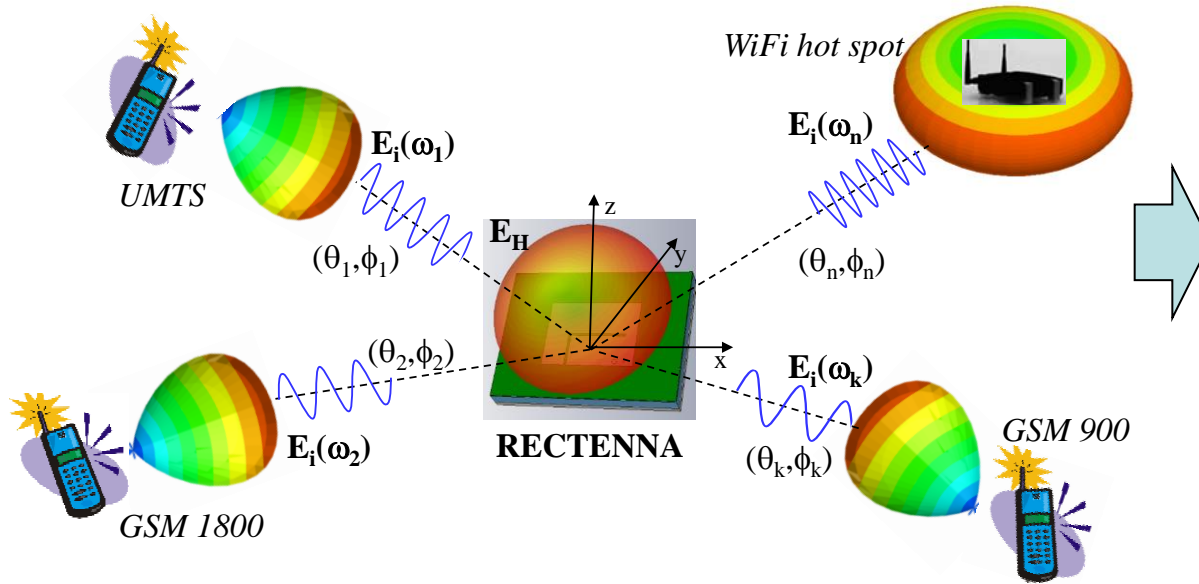
– 2nd level design



A. Costanzo, A. Romani, D. Masotti, N. Arbizzani, V. Rizzoli, "RF/baseband co-design of switching receivers for multiband microwave energy harvesting", *Elsevier Journal on Sensors and Actuators A: Physical*, Mar. 2012, Vol. 179, No. 1, pp. 158-168

Rectenna for EH

- RECTENNA for Energy Harvesting: exploits **environmental** RF sources



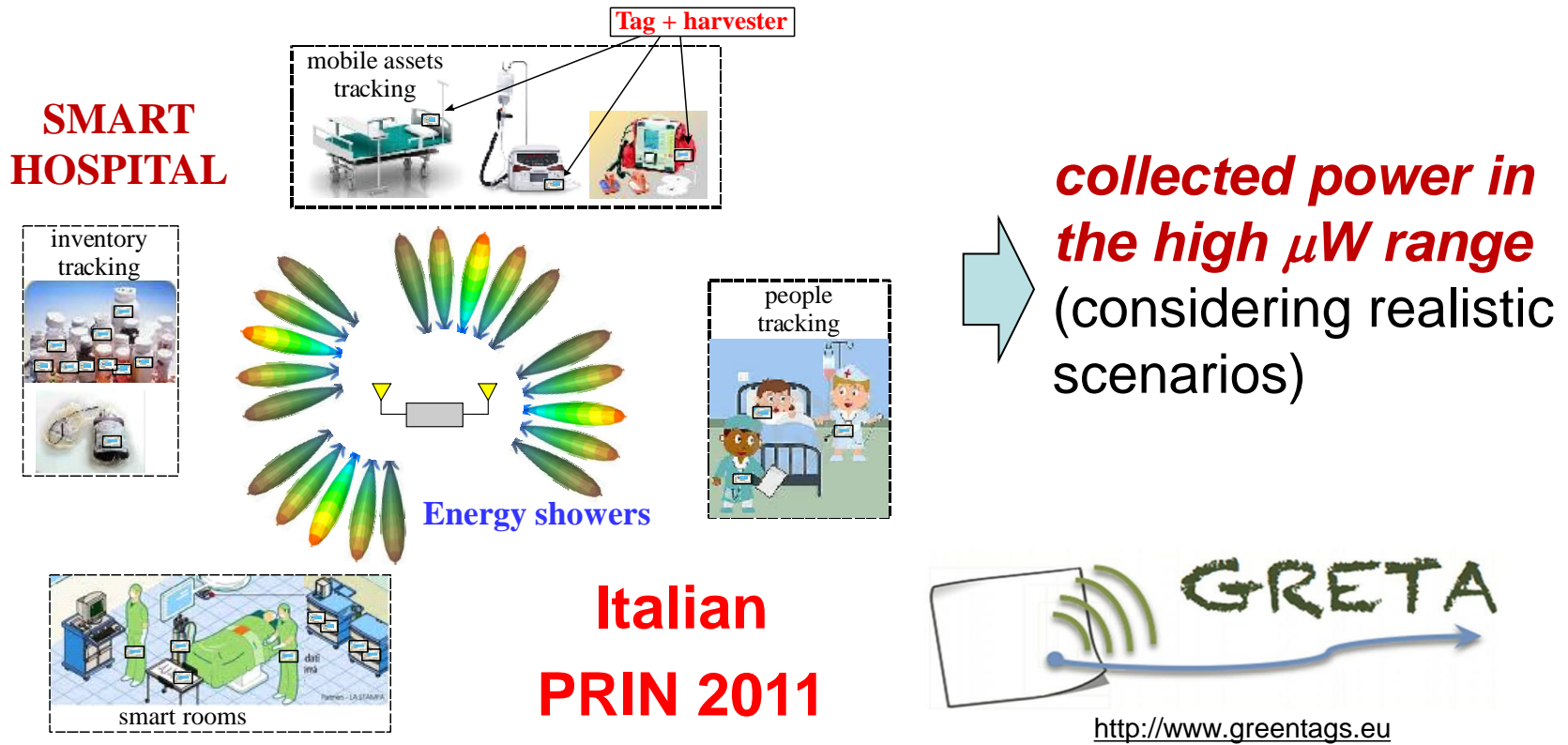
collected power in the low μW range
 (even without considering channel dispersion and antennas misalignment effects)

- These systems could be more suitable for “RF upon request” applications

A. Costanzo, M. Dionigi, D. Masotti, M Mongiardo, G. Monti, L. Tarricone, R. Sorrentino, "Electromagnetic Energy Harvesting and Wireless Power Transmission: A Unified Approach," Proceedings of the IEEE , vol.102, no.11, pp.1692,1711, Nov. 2014

Rectenna for WPT

- RECTENNA for Wireless Power Transfer: exploits **intentional and dedicated** RF sources (“**Energy showers**”)



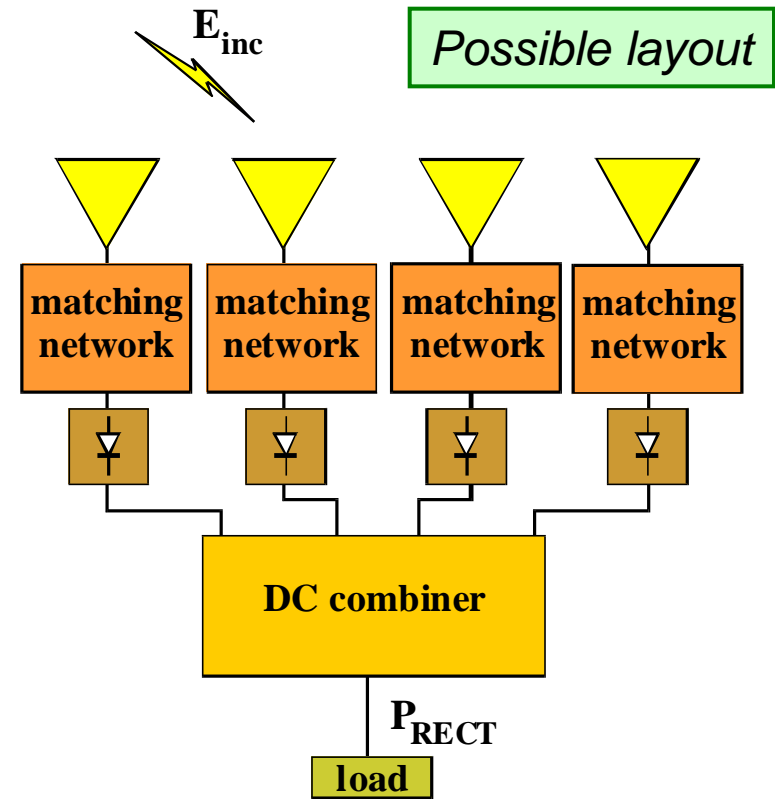
N. Decarli, et al., "The GRETA architecture for energy efficient radio identification and localization," 2015 International EURASIP Workshop on RFID Technology (EURFID), pp.1-8, 22-23 Oct. 2015

Rectenna for EH

- Rectenna for EH requirements:

RF EH: UNKNOWN info:

- Frequency source
 - Source Intensity
 - Polarization
 - Direction of arrival
 - Antennas requirements:
 - Wideband/multiband
 - Low directivity
 - Circularly polarized
- Task level: *demanding*

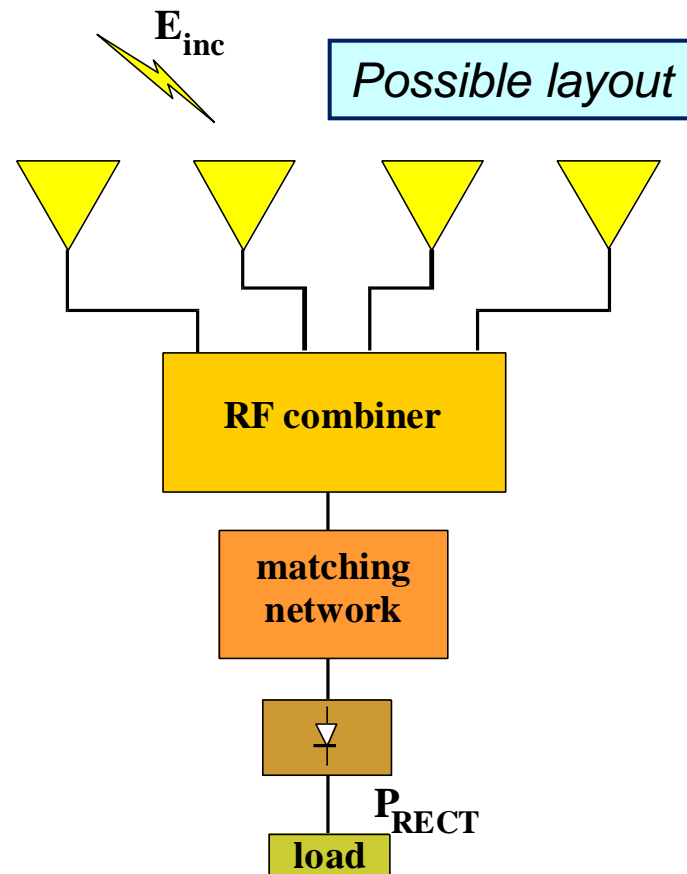


**Multi-element
antenna & multiple
rectifiers**

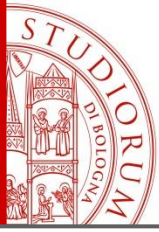
- Rectenna for WPT requirements:

RF WPT: KNOWN info:

- Frequency source
- Source Intensity
- Polarization
- Direction of arrival
- Antennas requirements:
 - Single frequency
 - High directivity
 - Linearly polarized
 - Task level: medium difficulty



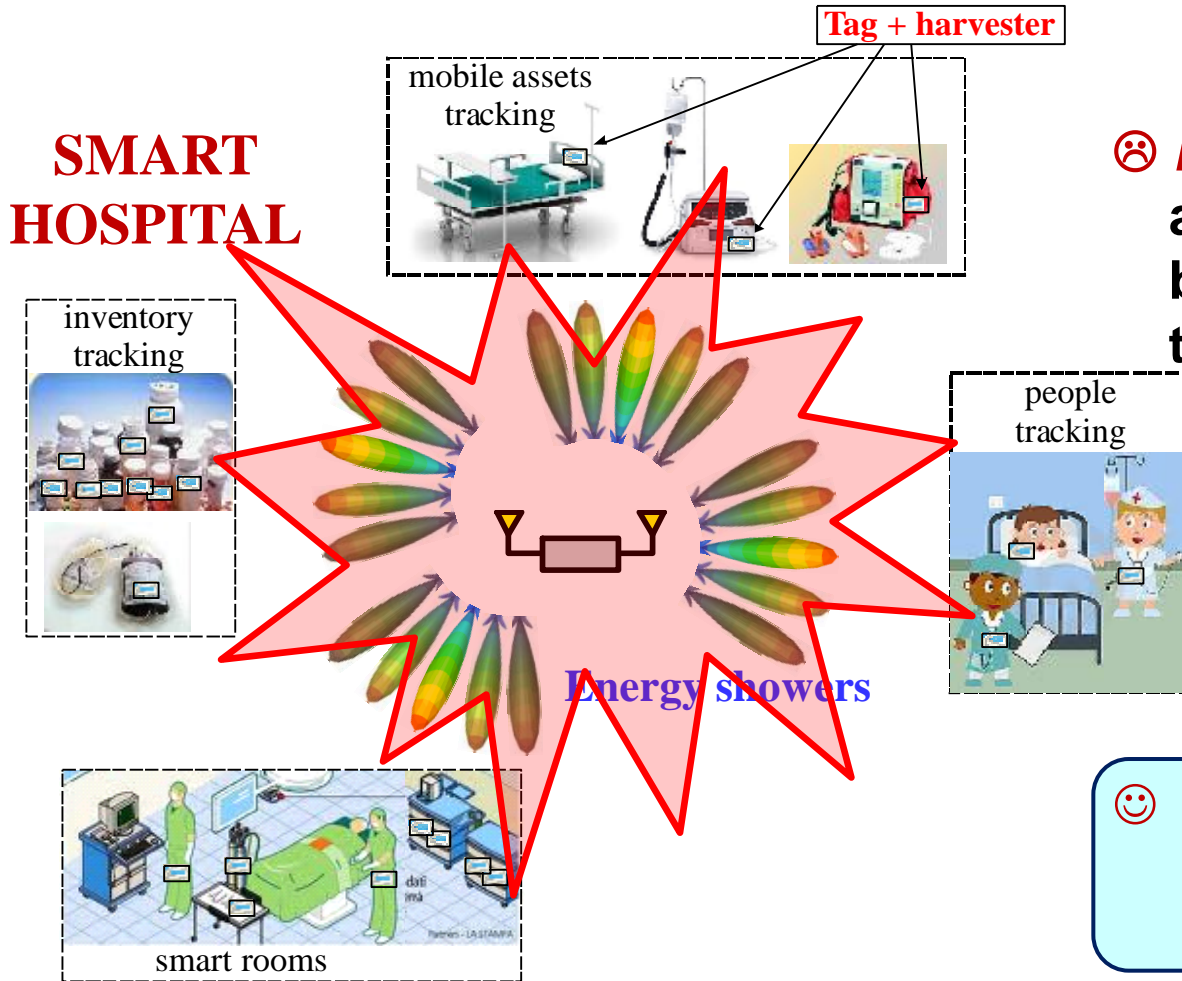
Antenna array & single rectifier



RF energy transmission

How to send power?

- What about the requirements of the **RF SHOWERS?**



☹ **Energy-unaware solution:**
almost omnidirectional
behavior (highly crowded-
tag scenario)

☺ **Energy-aware solution:**
precise and selective
(multi-tag scenario)

Agile Transmitters

- A modern and agile radiating system has to be:
 - Able to point in selected directions
 - Highly reconfigurable
 - Easy to be designed
- Available solutions:
 - ***PHASED ARRAYS***
 - ***RETRODIRECTIVE ARRAYS***
 - ***SERIES-FED ARRAYS***
 - ***TIME-MODULATED ARRAYS***

PHASED array

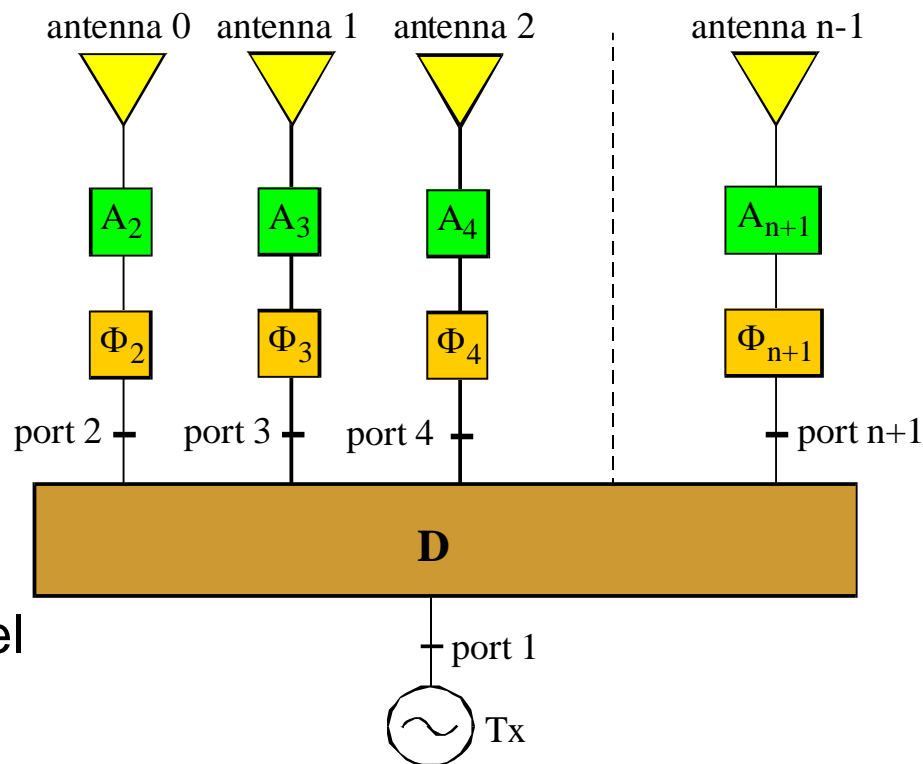
• PHASED ARRAY

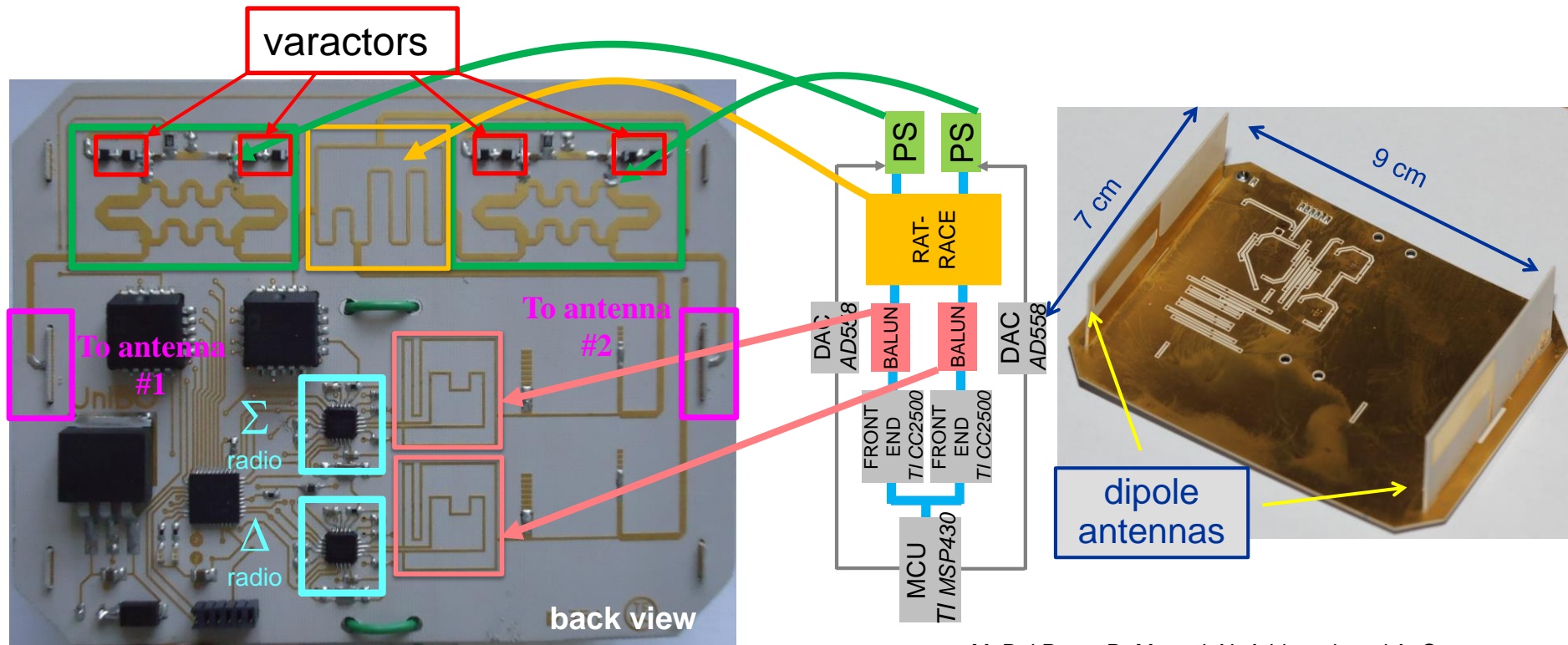
- D: n-way symmetric power divider
- Φ_i : i-th phase shifter, electronically controlled by a voltage signal (V_i)

$$\Phi_{i+1}(V_{i+1}) - \Phi_i(V_i) = \delta$$

$$(2 \leq m \leq n)$$

- A_i : i-th power amplifier, to guarantee the desired power level (or to have non-uniform arrays)



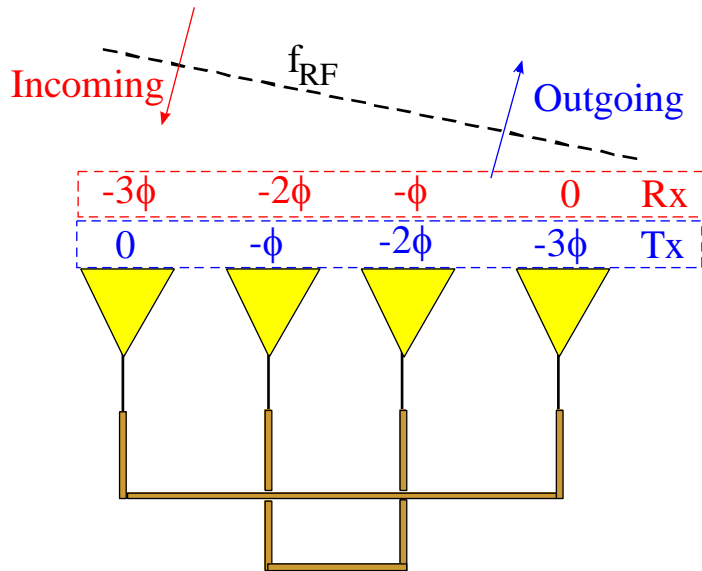


● Challenges:

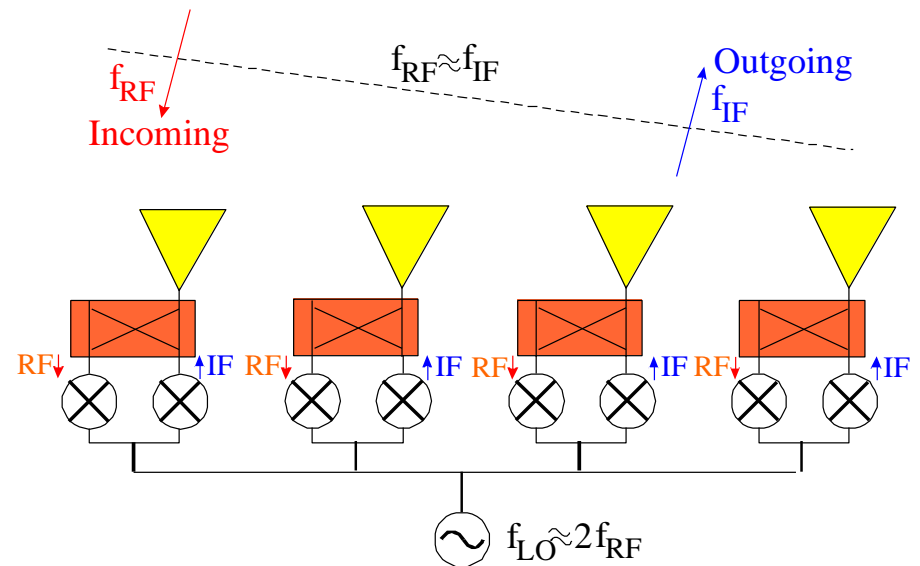
- Layout-wise design of phase-shifters
- Nonlinear relationship between varactors bias and phase-shift

M. Del Prete, D. Masotti, N. Arbizzani, and A. Costanzo, "Remotely Identify and Detect by a Compact Reader With Mono-Pulse Scanning Capabilities", *IEEE Transactions on Microwave Theory and Techniques*, Vol. 61, No. 1, Part II, Jan. 2013, pp. 641-650

- **RETRODIRECTIVE ARRAY:** reflects an incident RF signal back in the direction of arrival. For applications with relaxed pointing accuracy and automatic beam forming
 - Van Atta RDA
 - Pon RDA



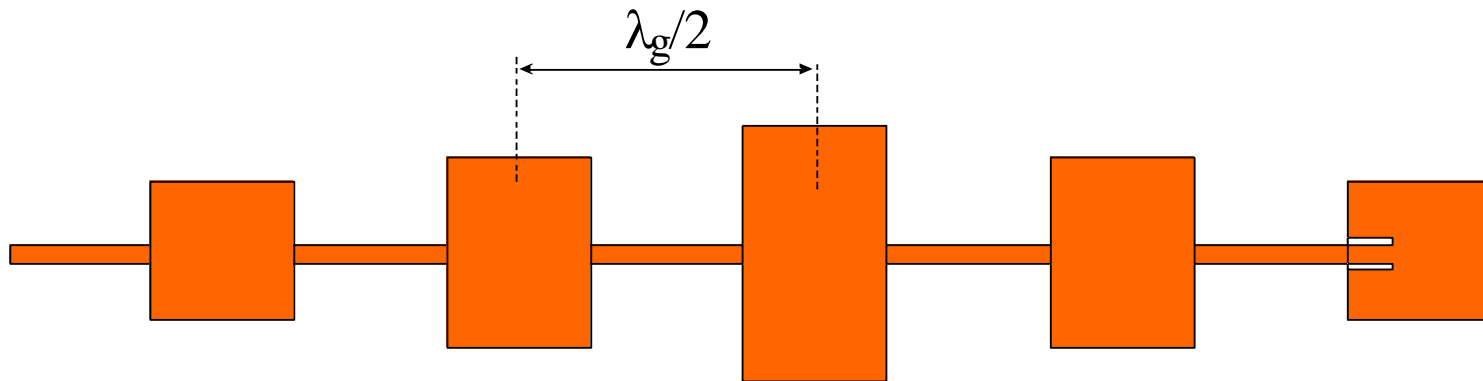
- Proper lines length provides proper phase condition



- Complex architecture (for phase-conjugation condition)

SERIES-FED array

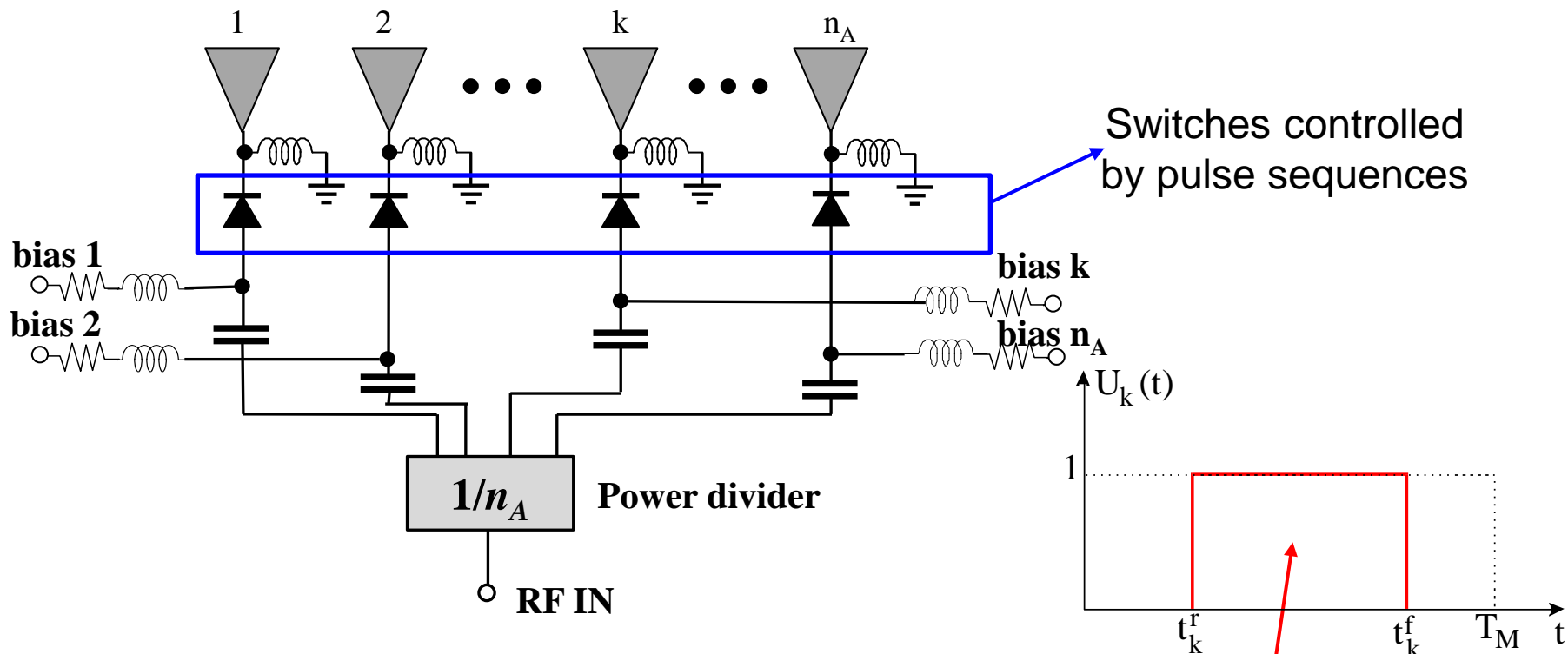
- ***SERIES-FED ARRAY***



- Complex design
- Fixed beam for a fixed frequency
- (Limited) steering capability in a frequency band

Time-modulated arrays (TMAs)

TMA architecture



ARRAY FACTOR OF A STANDARD LINEAR ARRAY

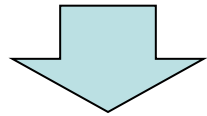
$$AF(\theta, \phi) = \sum_{k=0}^{n_A-1} \Lambda_k e^{j\delta_k} e^{jk\beta L \sin\theta}$$

ARRAY FACTOR OF A LINEAR TMA

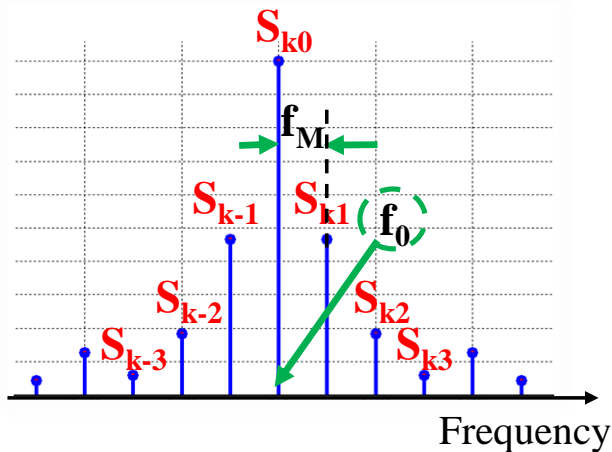
$$AF(\theta, \phi, t) = \sum_{k=0}^{n_A-1} \Lambda_k U_k(t) e^{j\delta_k} e^{jk\beta L \sin\theta}$$

TMA regime

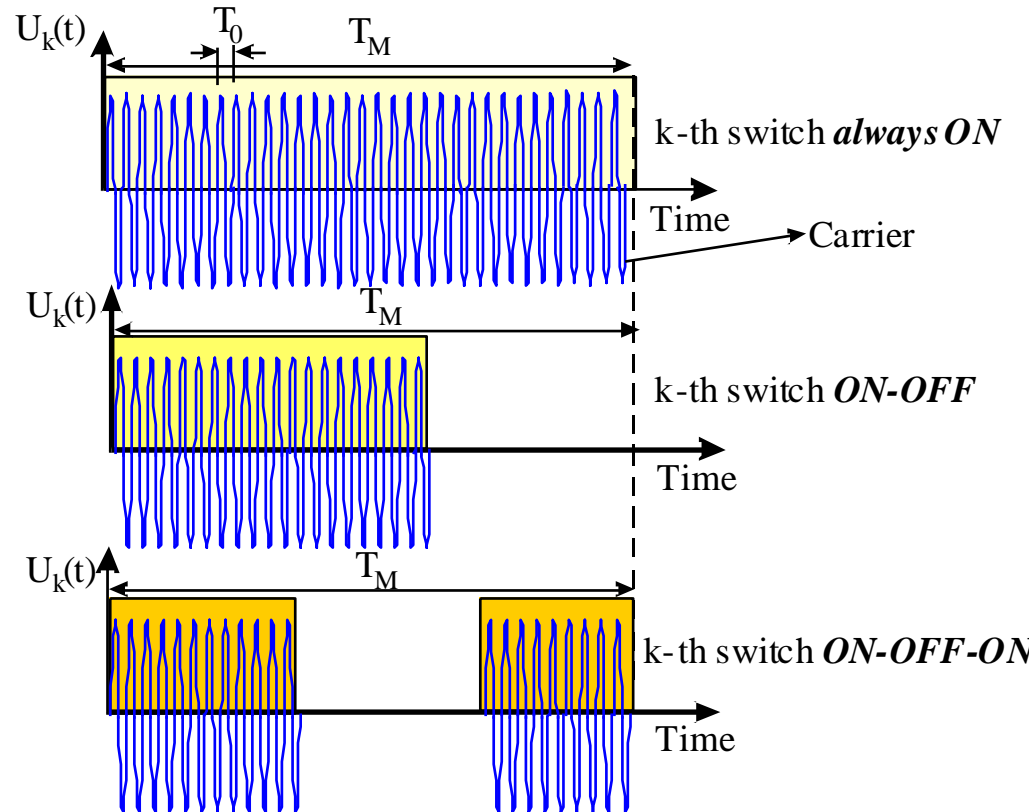
- T_M, f_M : period and frequency of switch modulation
- T_0, f_0 : period and frequency of *sinusoidal* RF carrier



$$T_M = 1/f_M \gg T_0 = 1/f_0$$



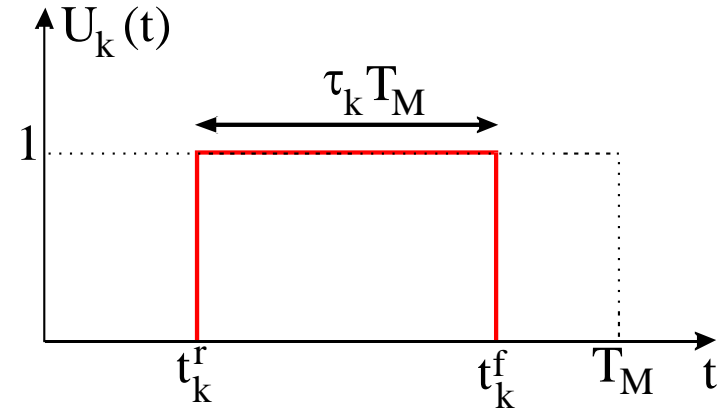
Control pulses



TMA regime

- The time-dependent array factor can be Fourier-transformed:

$$AF(\theta, \phi, t) = \sum_{h=-\infty}^{\infty} AF_h(\theta, \phi, t) = \sum_{h=-\infty}^{\infty} e^{j2\pi(f_0 + hf_M)t} \sum_{k=0}^{n-1} \Lambda_k u_{hk} e^{jk\beta L \cos\psi}$$



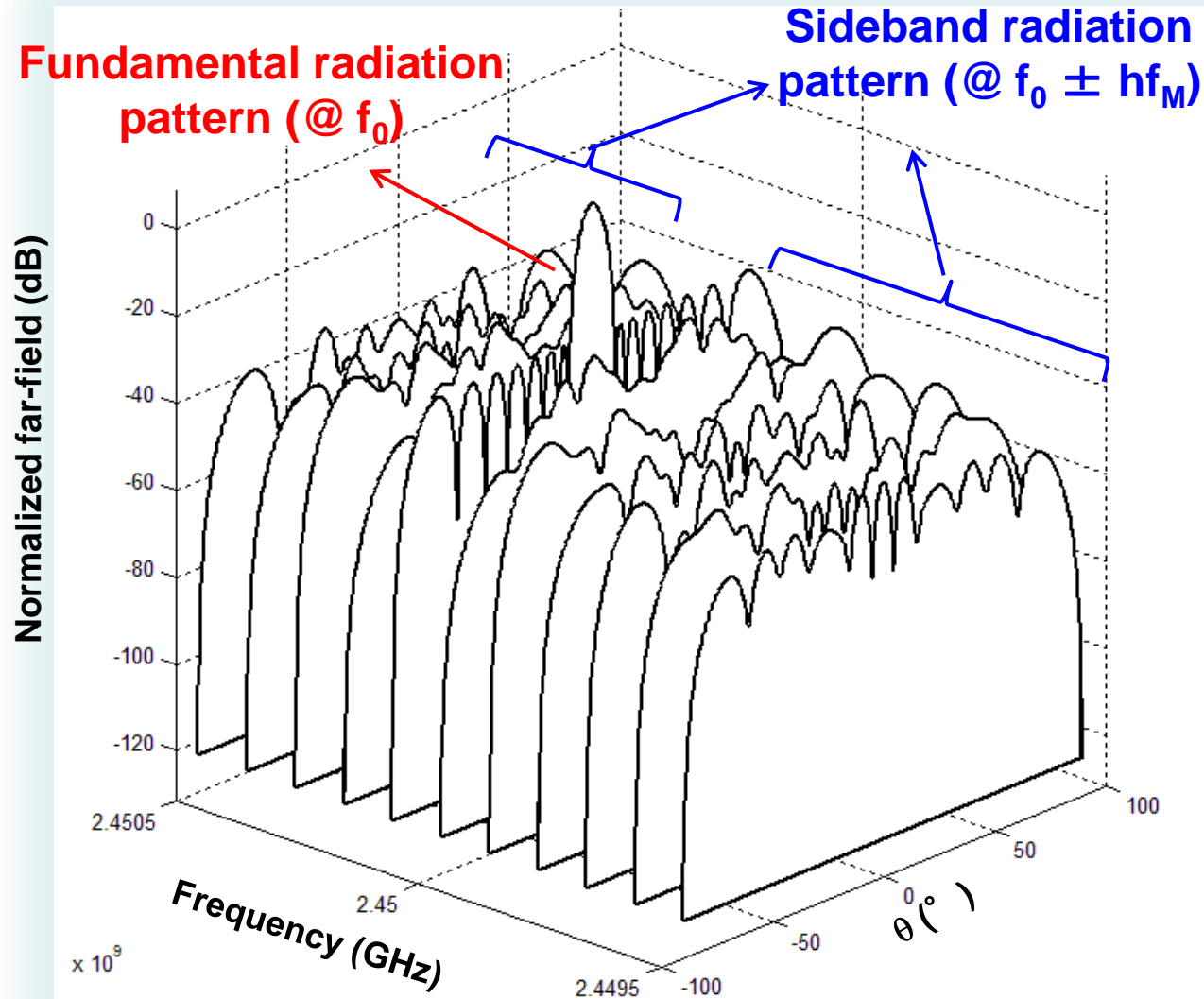
Excitation amplitudes
($\Lambda_k=1, k=0, \dots, n-1$)

Fourier coefficients of $U_k(t)$:

$$u_{hk} = \frac{1}{T_M} \left(\frac{e^{-jh\omega_M t_k^r} - e^{-jh\omega_M t_k^f - \tau_k T_M}}{jh\omega_M} \right) ; u_{0k} = \tau_k \text{ (real)}$$

- Due to switch modulation the array is able to radiate:
 - at the **fundamental carrier** ($h=0$)
 - at the **sideband harmonics** ($h \neq 0$)

TMA radiation



TMA potentialities

- The use of **time** as a further design parameter allows an almost unlimited control sequence combinations in TMAs

- The ease of implementation (no phase-shifters)
- The fast software control

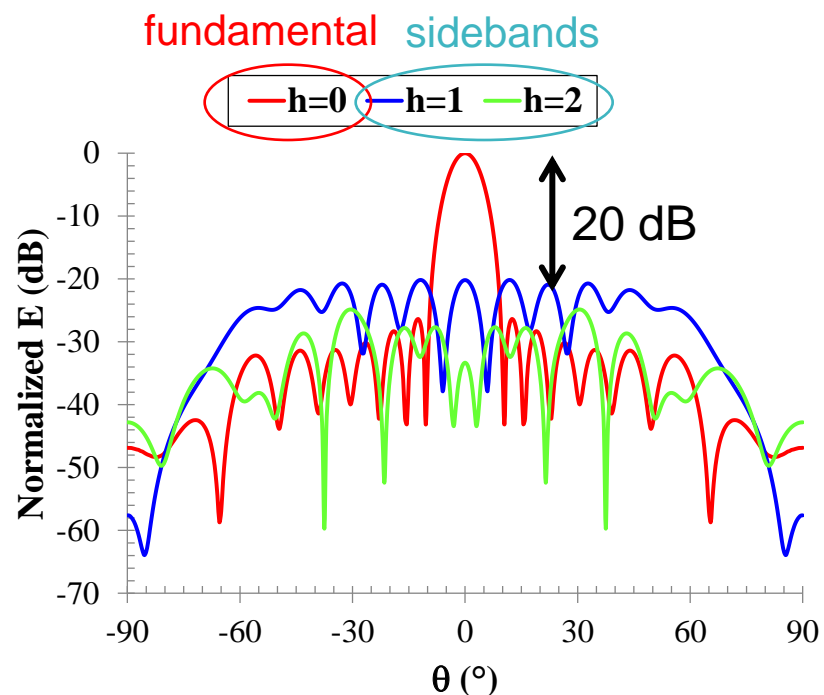
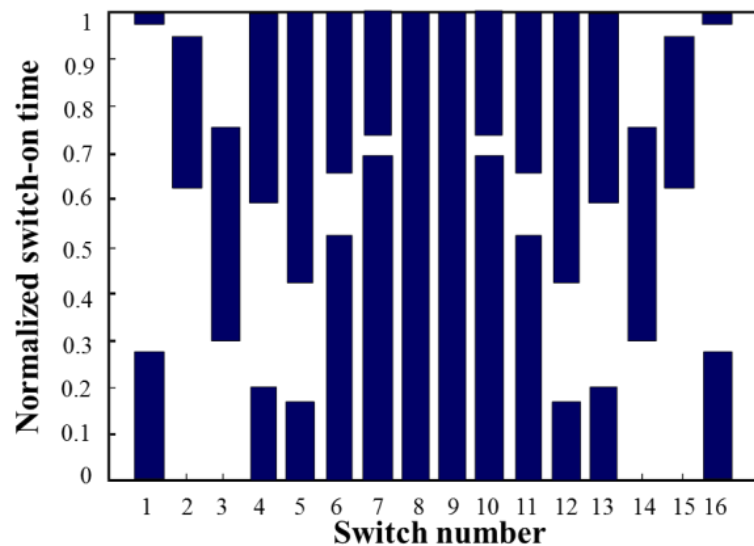


***Antenna reconfiguration
in real time!***



- Make TMA a versatile and adequate radiation system for modern wireless applications (e.g. Software-defined Radio)

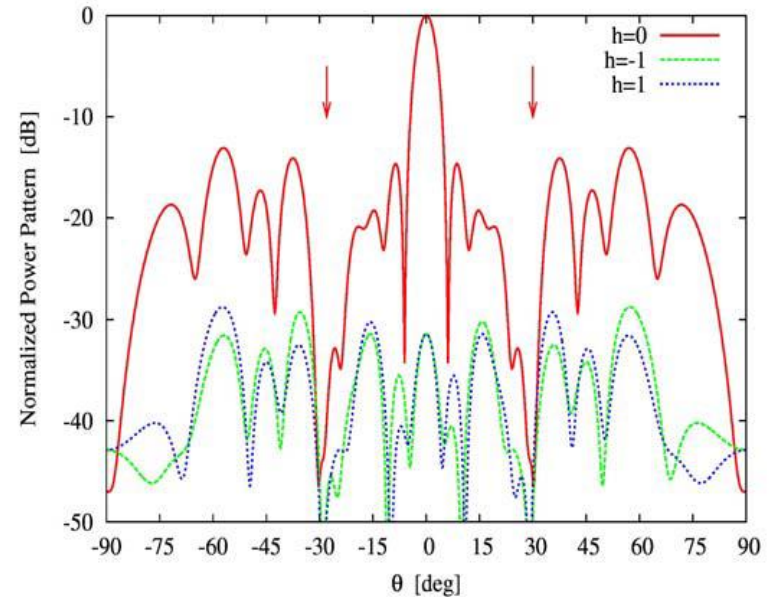
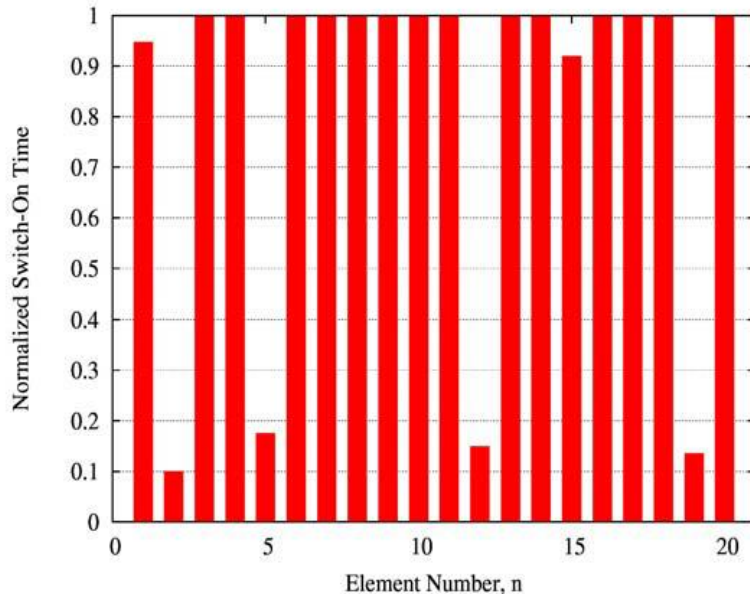
- Sideband radiation suppression**



L. Poli, P. Rocca, L. Manica, A. Massa, "Pattern synthesis in time-modulated linear arrays through pulse shifting," *IET Microwaves, Ant. & Prop.*, vol. 4, no. 9, pp. 1157-1164, Sept. 2010

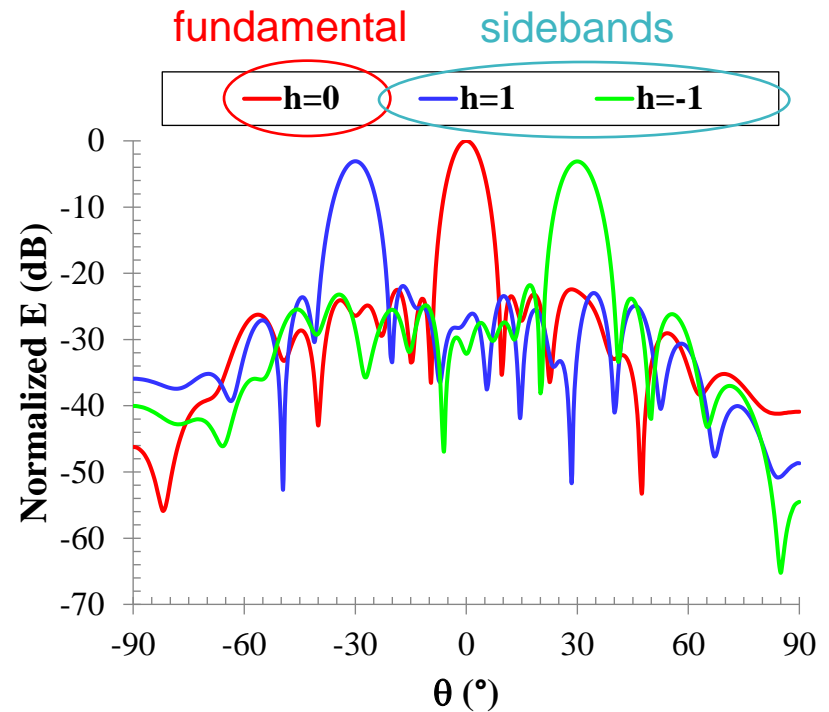
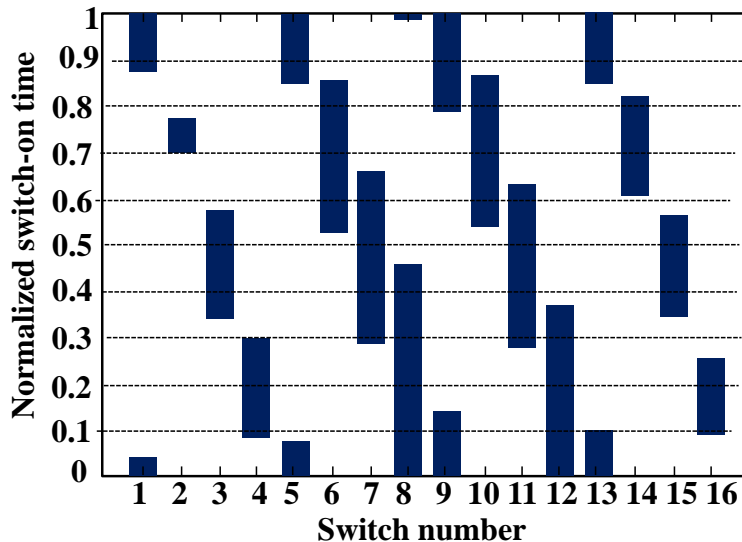
TMA potentialities

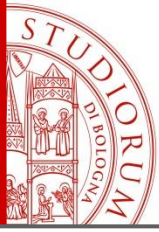
- Suppress undesired interference (**Harmonic nulling**)



L. Poli, P. Rocca, G. Oliveri, and A. Massa, "Adaptive nulling in time-modulated linear arrays with minimum power losses," *IET Microwaves, Antennas & Propagation*, vol. 5, no. 2, pp. 157-166, 2011

- Exploitation of multi-channel features
(*Harmonic beamforming*)

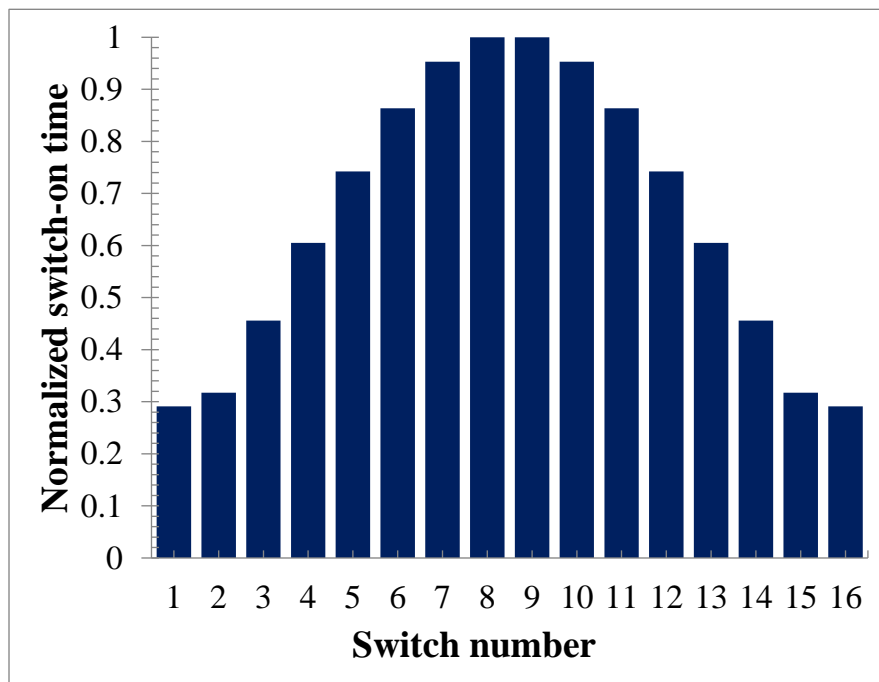




TMA analysis/design

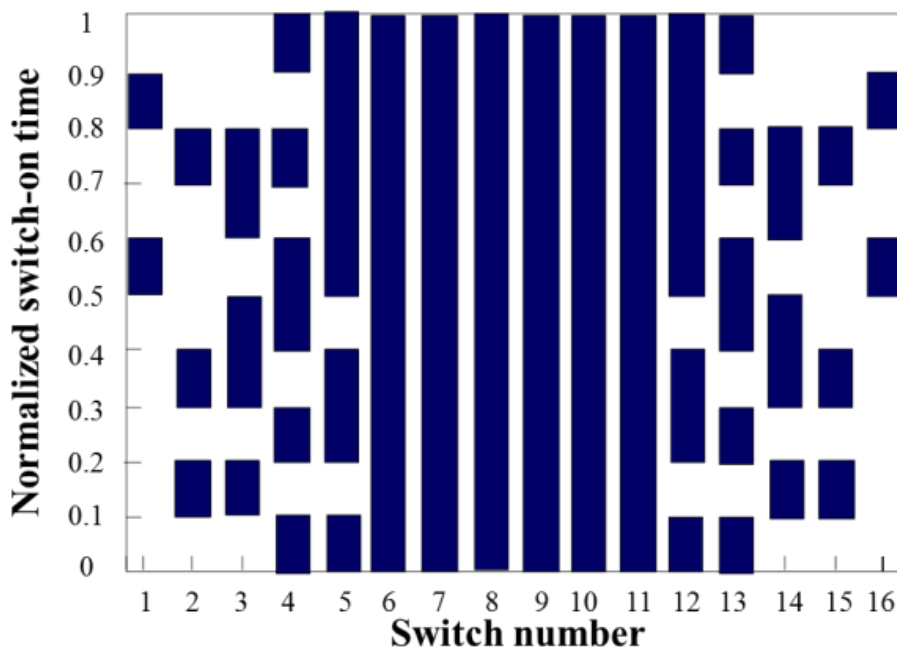
- TMA design methods focus on control sequence optimization, but with **ideal** radiating elements and **ideal** control switches

Variable Aperture Size



design parameter:
impulse length

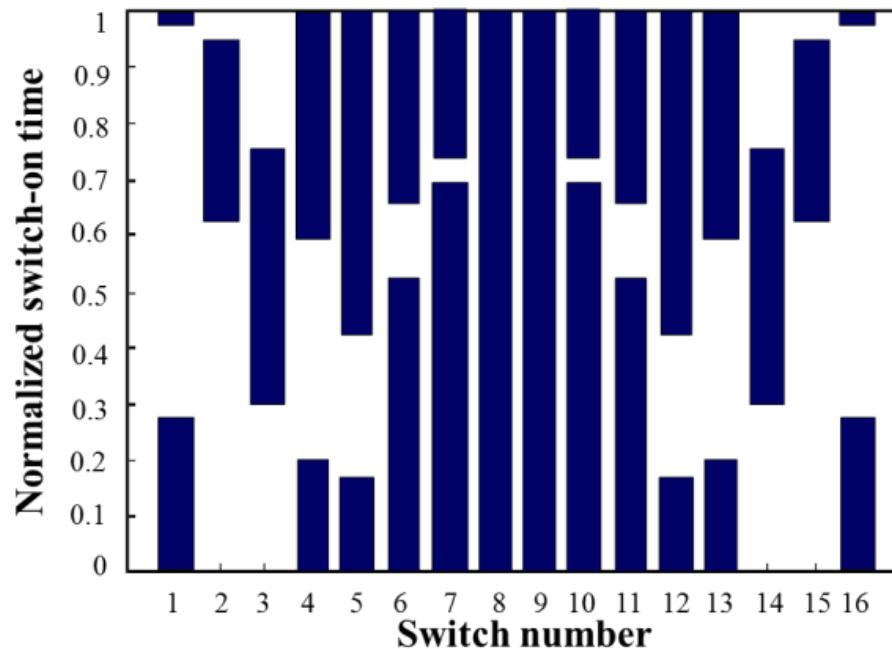
Binary Optimized Time Sequences



design parameter:
impulse sub-intervals

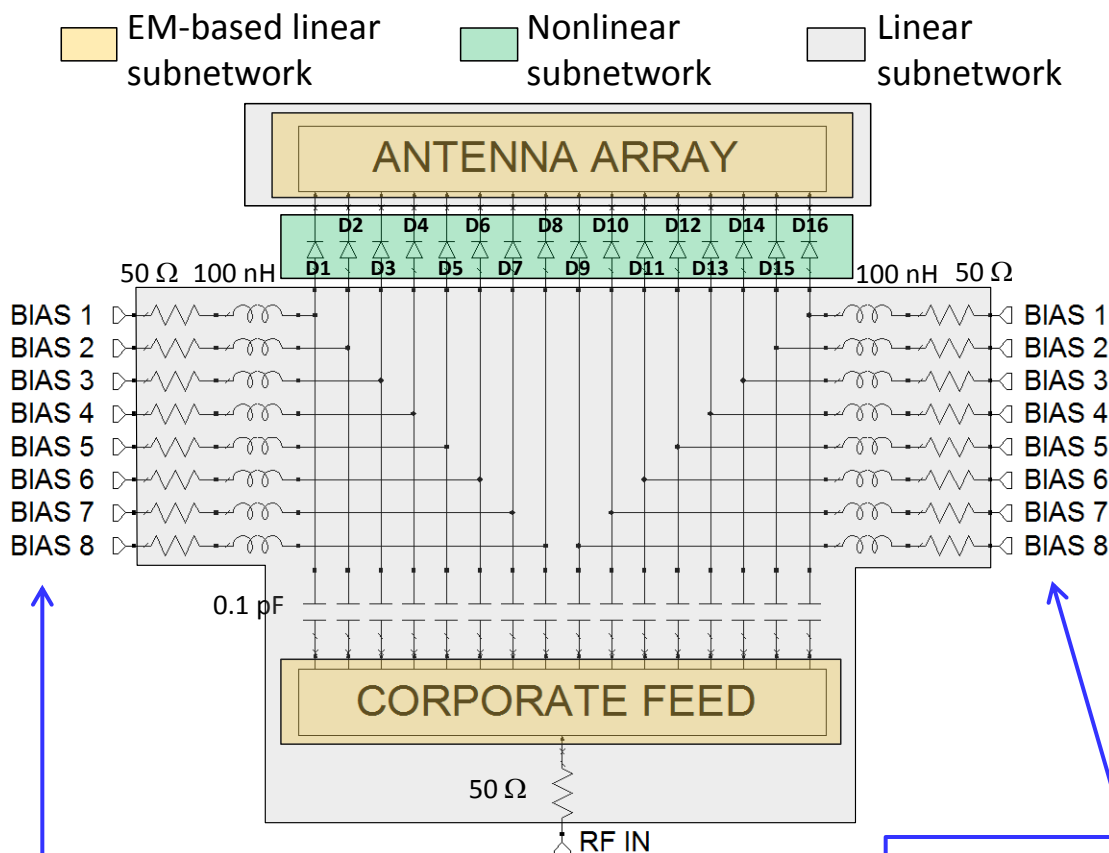
S. Yang, Y. B. Gan, A. Qing, and P. K. Tan, "Design of a uniform amplitude time-modulated linear array with optimized time sequences," *IEEE Trans. on Ant. and Prop.*, vol. 53, no. 7, pp. 2337-2339, July, 2005.

Pulse Shifting



design parameters:
impulse length
switch-on instant

Piecewise Harmonic-Balance method

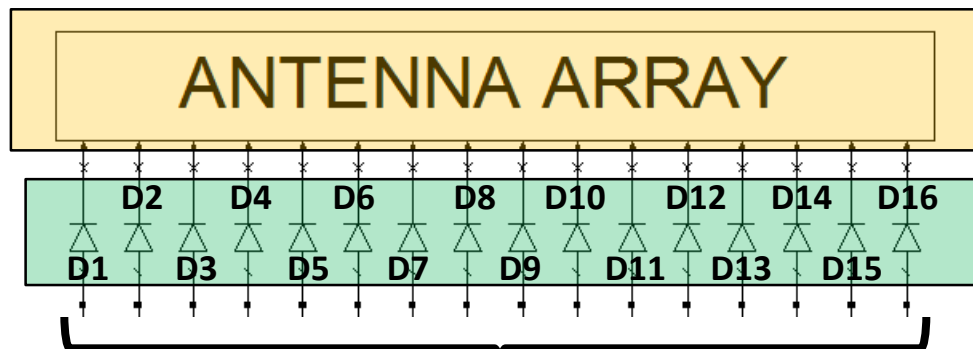


- A **nonlinear** subnetwork, containing the diodes
- A **linear** subnetwork, including
 - the EM-based part (array and feeding network)
 - the lumped components

Rizzoli, D. Masotti, F. Mastri, E. Montanari, "System-Oriented Harmonic-Balance Algorithms for Circuit-Level Simulation", *IEEE Trans. on Computer-Aided Design of Integrated Circuits and Systems*, Feb. 2011, vol. 30, no. 2, pp. 256 – 269

Symmetrical bias

Far-field evaluation: sinusoidal regime



- $A_\theta^{(i)}$, $A_\phi^{(i)}$
 - are the scalar components of the normalized field
 - are generated by EM simulation

$$\mathbf{i}_A^{(i)}(t) = \text{Re} \left[\sum_{k=1}^{n_H} \mathbf{I}_{A,k}^{(i)} \exp(jk\omega_0 t) \right]$$

Spectrum harmonics
Current at i-th port

Antenna linearity



$$\mathbf{E}(r, \theta, \phi; \omega_0) = \frac{\exp(-j\beta r)}{r} \bullet$$

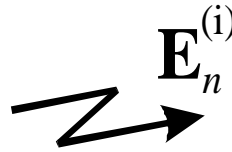
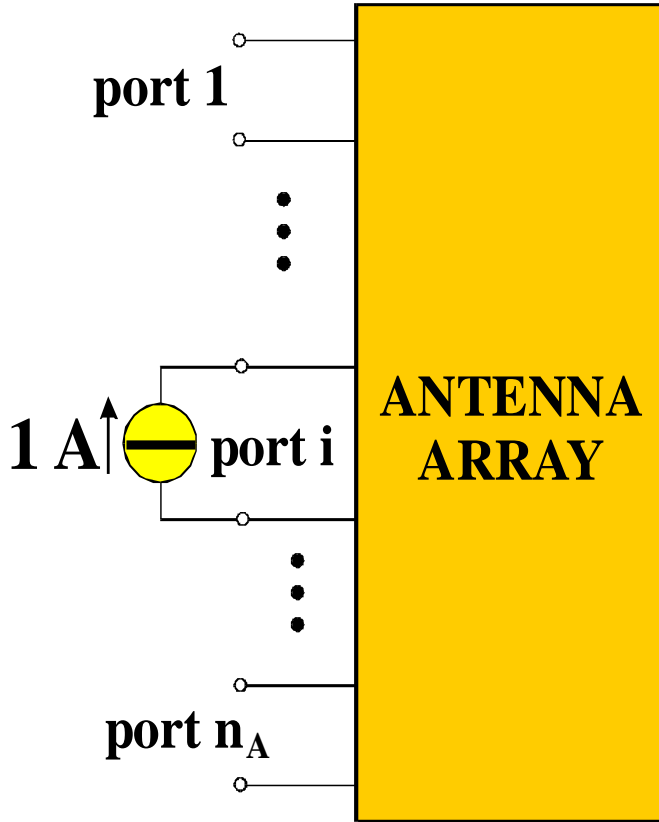
Array ports

$$\bullet \sum_{i=1}^{n_A} \left[\hat{\theta} A_\theta^{(i)}(\theta, \phi; \omega_0) + \hat{\phi} A_\phi^{(i)}(\theta, \phi; \omega_0) \right] \mathbf{I}_{A,1}^{(i)}$$

Field at the fundamental harmonic

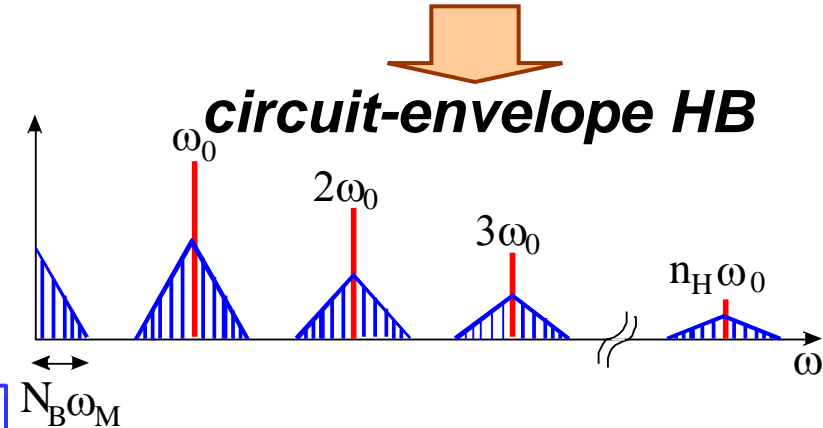
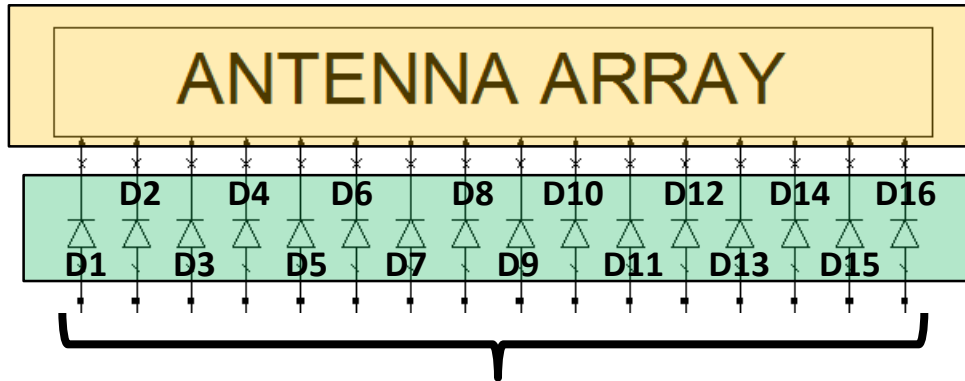
V. Rizzoli, A. Costanzo, and D. Masotti, "Coupled nonlinear/electromagnetic CAD of injection-locked self-oscillating microstrip antennas", *Int. Journal RF and Microwave Computer-Aided Eng.*, vol. 13, Sept. 2003, pp. 398-414

Field evaluation



$$\mathbf{E}_n^{(i)}(r, \theta, \phi, \omega_0) = \hat{\theta} E_{n\theta}^{(i)}(r, \theta, \phi, \omega_0) + \hat{\phi} E_{n\phi}^{(i)}(r, \theta, \phi, \omega_0) = \frac{e^{-j\beta r}}{r} \left[\hat{\theta} A_{\theta}^{(i)}(\theta, \phi, \omega_0) + \hat{\phi} A_{\phi}^{(i)}(\theta, \phi, \omega_0) \right]$$

Far-field evaluation: modulated regime $T_M = 2\pi/\omega_M \gg T_0 = 2\pi/\omega_0$



fast carrier time

slow modulation time

$$\mathbf{i}_A^{(i)}(t, t_M) = \text{Re} \left[\sum_{k=1}^{n_H} \mathbf{I}_{A,k}^{(i)}(t_M) \exp(jk\omega_0 t) \right]$$

Generic excitation current (at i -th port)

$$\mathbf{I}_{A,k}^{(i)}(t_M) = \sum_{h=-N_B}^{N_B} \mathbf{I}_{A,kh}^{(i)} \exp(jh\omega_M t_M)$$

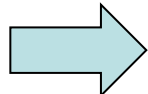
time-dependent complex k -th envelope (or modulation law)

Field envelope at the fundamental harmonic

$$\mathbf{E}_1(r, \theta, \phi; t_M) = \frac{\exp(-j\beta r)}{r} \bullet$$

$$\bullet \sum_{i=1}^{n_A} \left[\hat{\theta} A_{\theta}^{(i)}(\theta, \phi; \omega_0) + \hat{\phi} A_{\phi}^{(i)}(\theta, \phi; \omega_0) \right] I_{A,1}^{(i)}(t_M) -$$

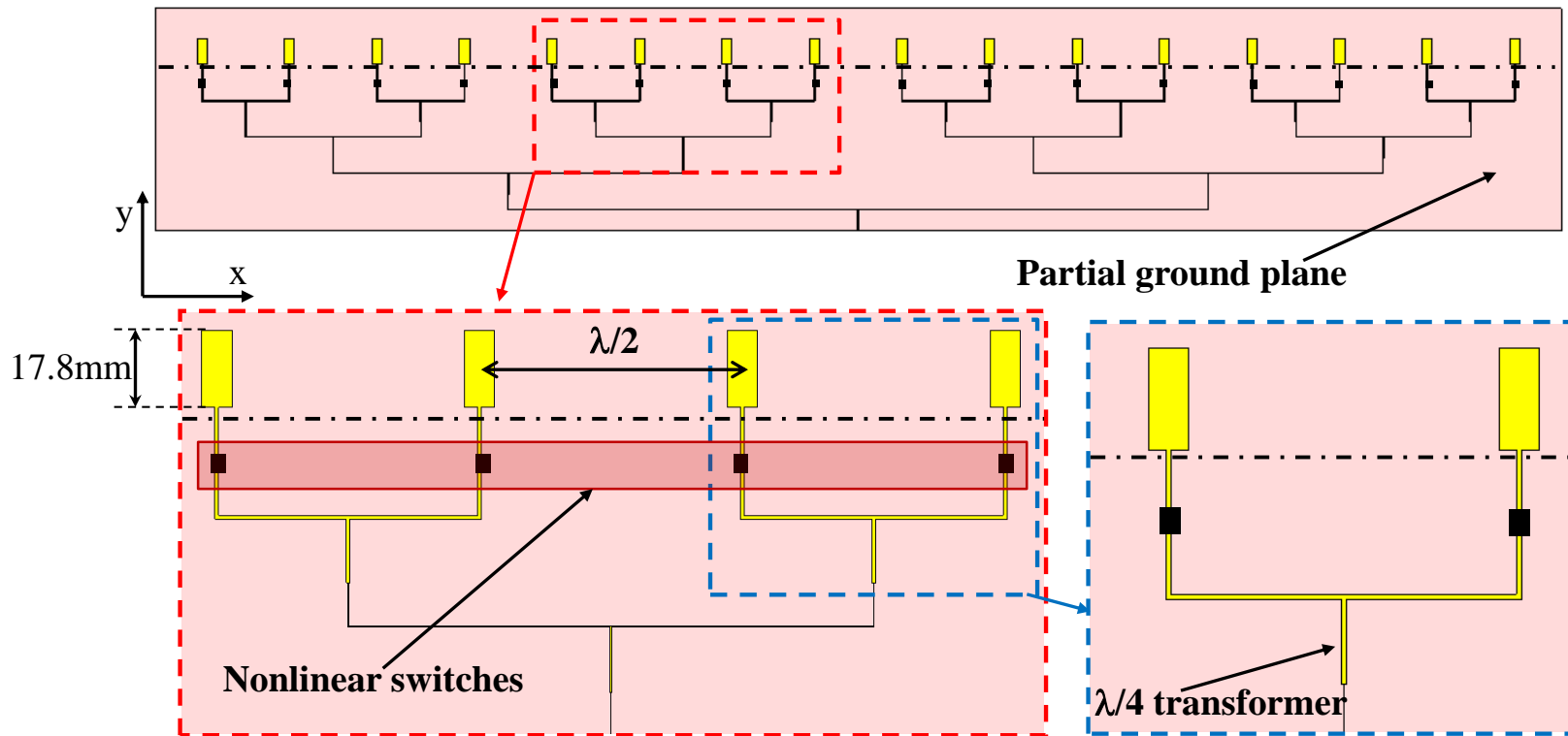
$$- j \frac{1}{r} \left[\sum_{i=1}^{n_A} \frac{\partial \left\{ \exp(-j\beta r) \left[\hat{\theta} A_{\theta}^{(i)}(\theta, \phi; \omega) + \hat{\phi} A_{\phi}^{(i)}(\theta, \phi; \omega) \right] \right\}}{\partial \omega} \right]_{\omega=\omega_0} \bullet \left[\frac{dI_{A,1}^{(i)}(t_M)}{dt_M} \right]$$

- $A_{\theta}^{(i)}, A_{\phi}^{(i)}$  **EM data-base**
 - are the scalar components of the normalized field
 - easily evaluated by EM simulation

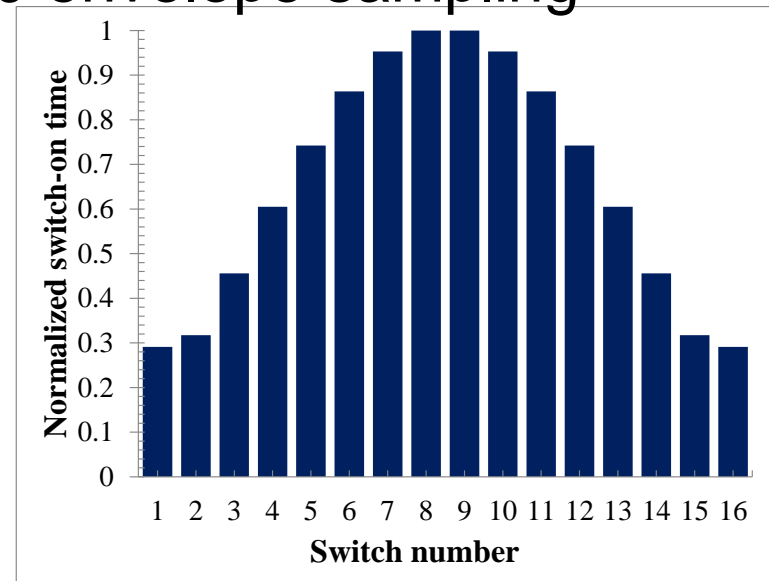
- For a given array: EM analyses are carried out **once for all**

Co-simulation results

- 16-monopole planar linear array operating at $f_0=2.45$ GHz
- The substrate is a 0.635 mm-thick Taconic RF60A ($\epsilon_r = 6.15$, $\tan\delta=0.0028$ @ 10GHz)



- Sinusoidal carrier $f_0 = 2.45$ GHz, $P_{RF} = 0$ dBm
- Switch modulation frequency $f_M = 10$ kHz ($f_M \ll f_0$)
- Rectangular pulses with repetition period $T_M = 100$ μ s and amplitude $V_{bias} = 3$ V are applied at the 8 bias ports (*symmetrical excitation*)
- A uniform sequence of $N_S = 1000$ envelope sampling instants t_n is chosen within the pulse repetition period
- A VAS pulse sequence reproducing the Dolph-Chebyshev pattern with side lobe level (SLL) = -30 dB is chosen

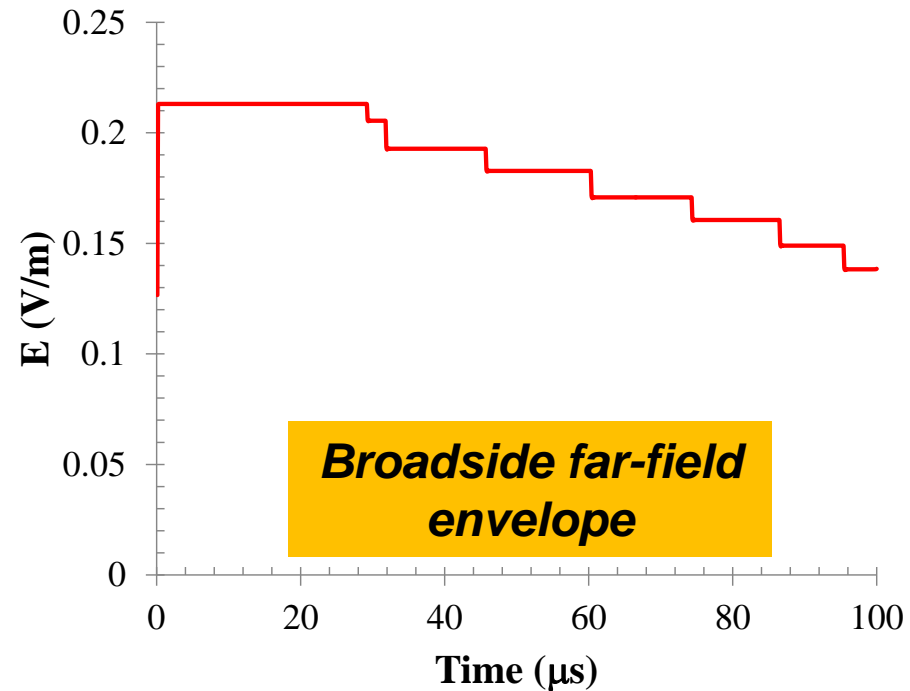
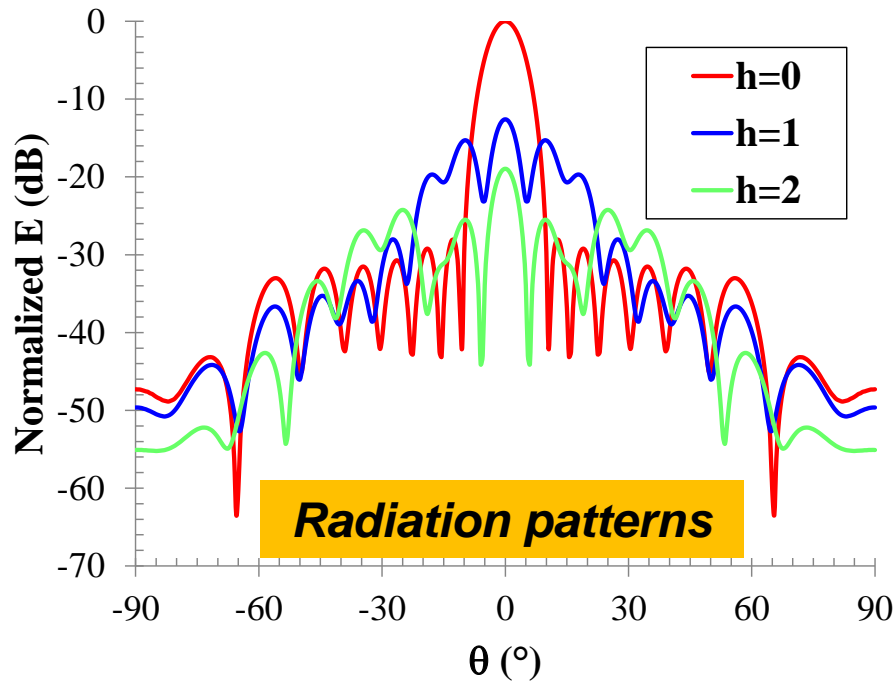


Far-field results

$$\mathbf{E}_k(r, \theta, \phi, t_M) = \sum_{h=-N_B}^{N_B} \mathbf{E}_{kh}(r, \theta, \phi) \exp(jh\omega_M t_M)$$

$$\mathbf{E}_{1h}(r, \theta, \phi)$$

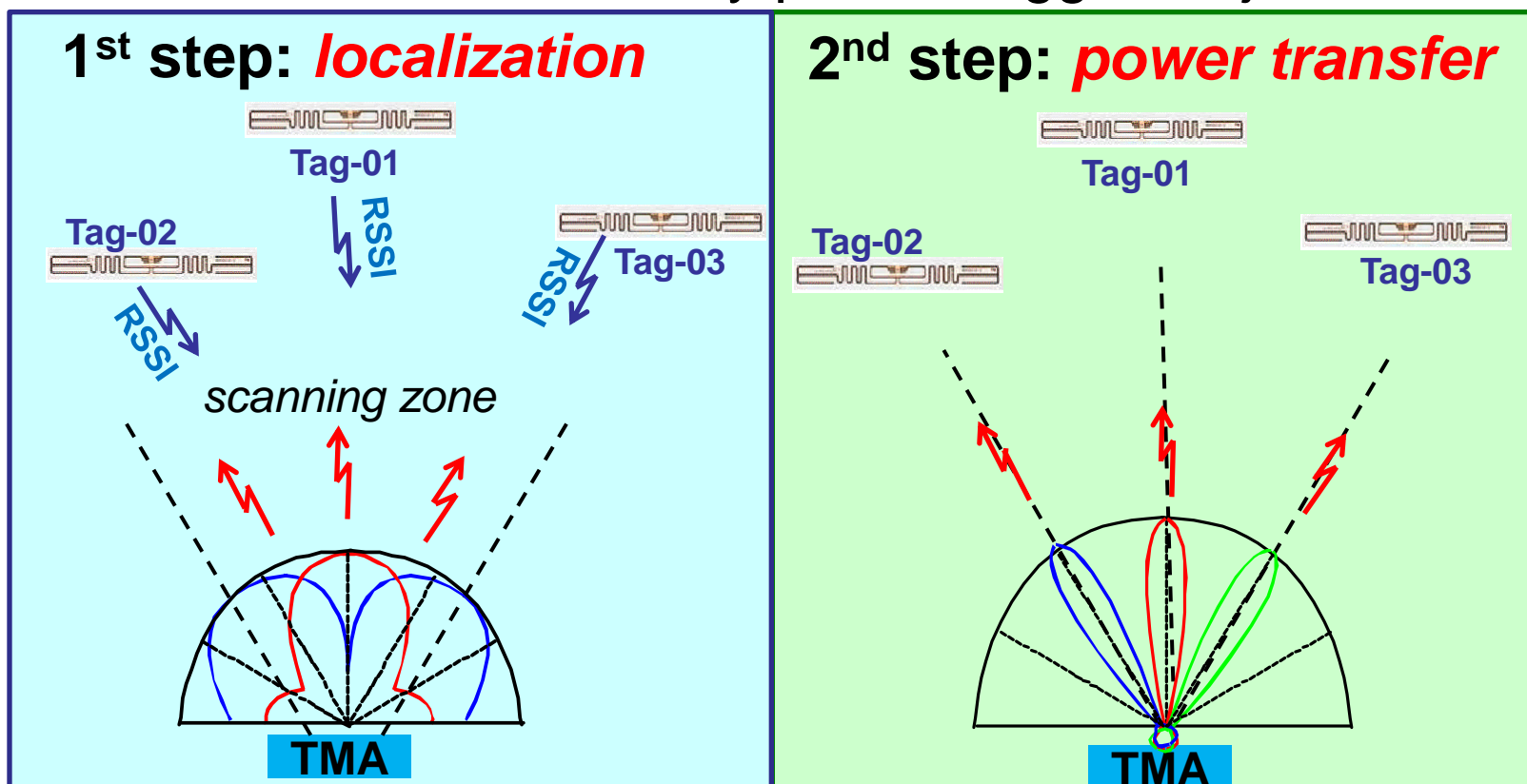
$$\mathbf{E}_1(1m, 0^\circ, \phi, t_M)$$



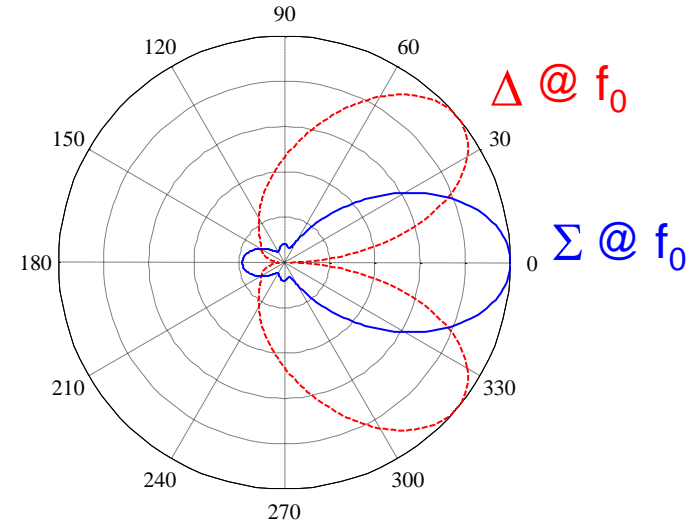
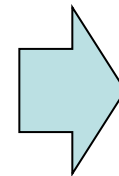
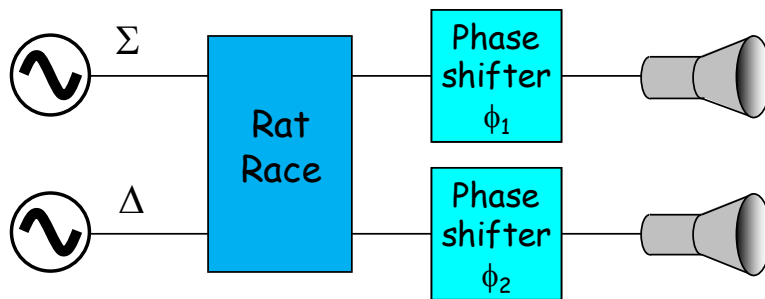
Known problem of VAS sequences: unwanted **sideband radiation**

Smart WPT procedure with TMA

- The versatility of TMAs allows a ***smart transfer of power*** by means of a **two-step procedure**
- Scenario: room with randomly placed tagged objects



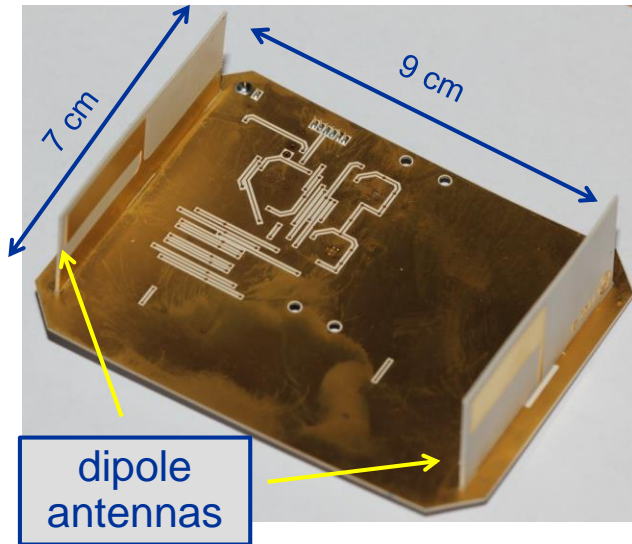
- **Localization of tags** with standard arrays
 - The **Monopulse-RADAR principle** in standard 2-element arrays: Σ and Δ radiation patterns are obtained from the *in-phase* (Σ) and *out-of-phase* (Δ) antennas excitation



- Additional feature of **beam-steering** through phase shifters at the ports

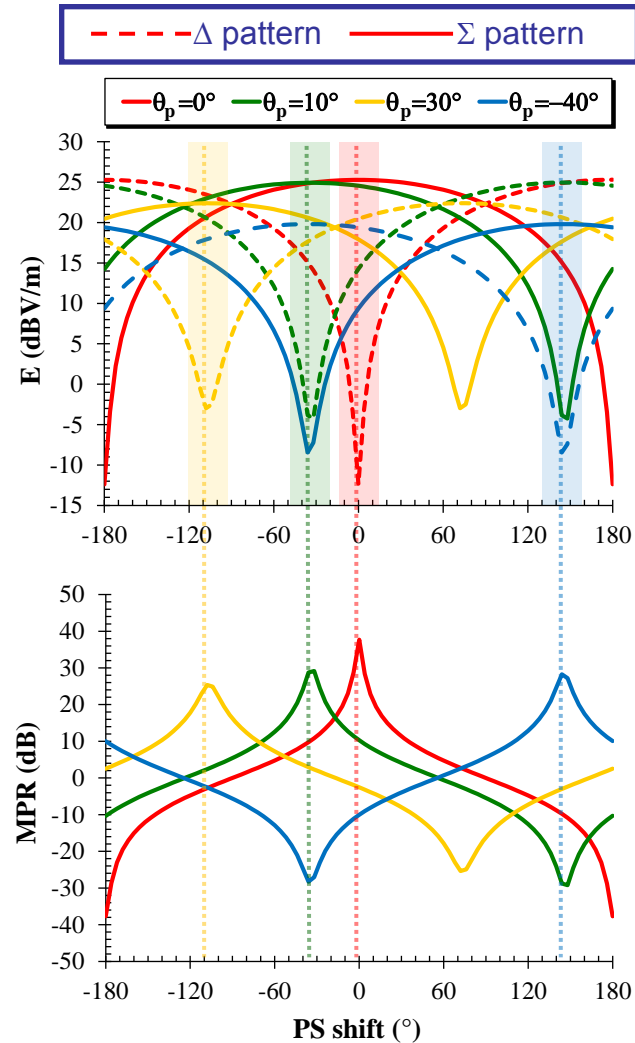
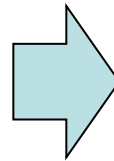
M. Del Prete, D. Masotti, N. Arbizzani, and A. Costanzo, "Remotely Identify and Detect by a Compact Reader With Mono-Pulse Scanning Capabilities", *IEEE Transactions on Microwave Theory and Techniques*, Vol. 61, No. 1, Part II, Jan. 2013, pp. 641-650

Example of localization

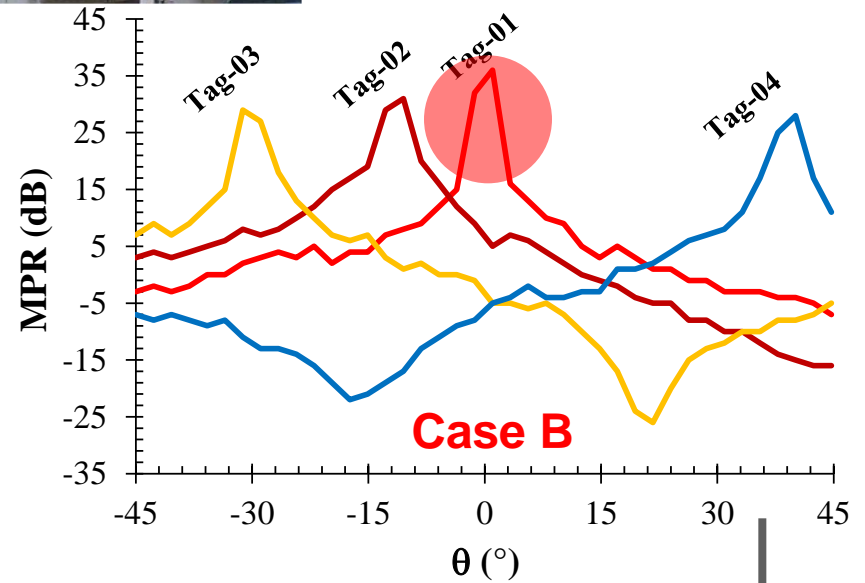
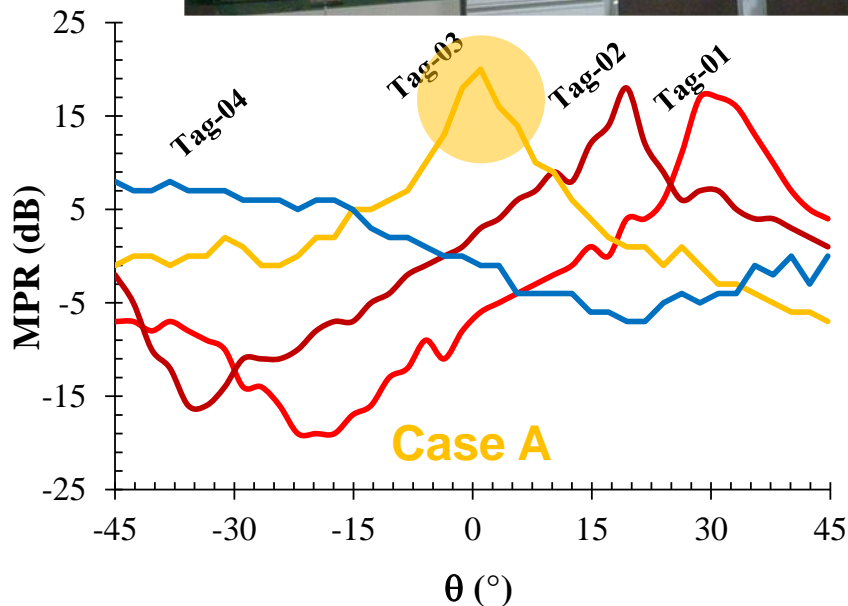
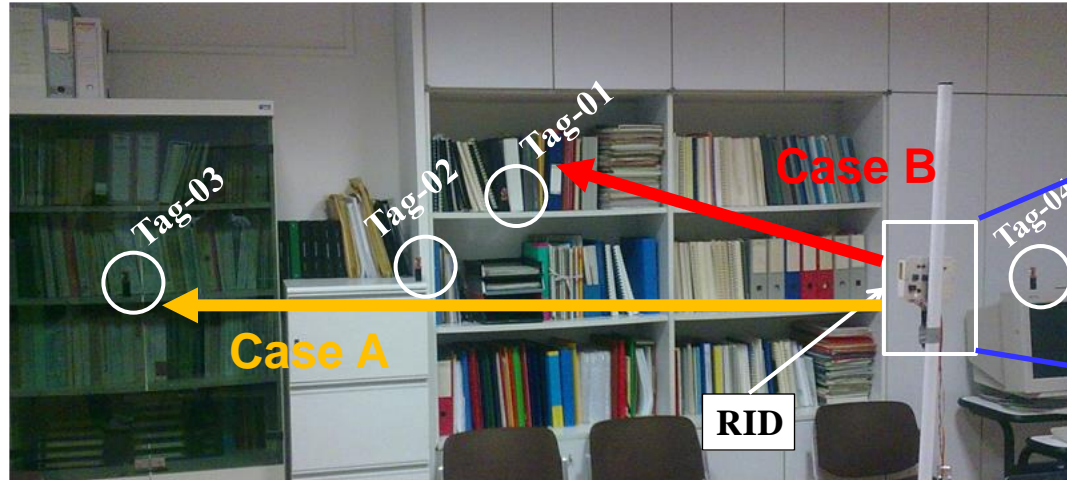


- Backscattered **Maximum Power Ratio**

$$MPR(\theta) = \Sigma_{RSSI}^{dB}(\theta) - \Delta_{RSSI}^{dB}(\theta)$$



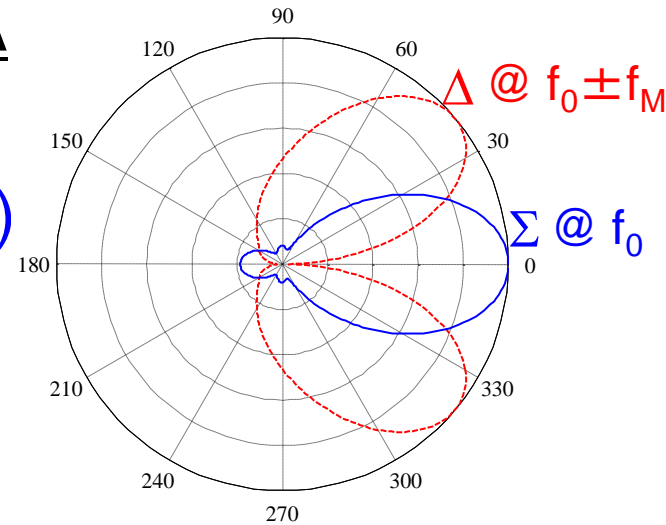
Example of localization



Localization of tags

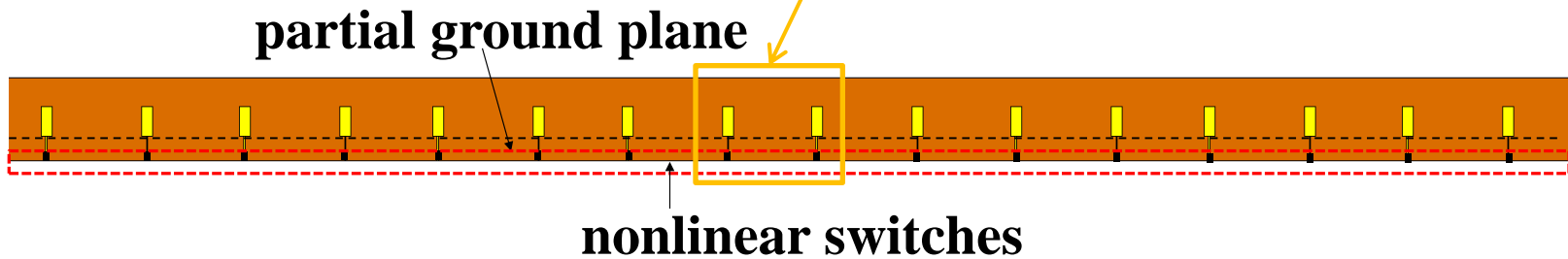
- **1st step: *Localization of tags* with TMA**

- By properly driving a two-element array it is possible to have the **sum (Σ)** pattern @ f_0 and the **difference (Δ)** pattern @ $f_0 \pm f_M$



A. Tennant, B. Chambers, "A Two-Element Time-Modulated Array With Direction-Finding Properties," *IEEE Antennas and Wireless Prop. Lett.*, vol. 6, pp. 64-65, 2007

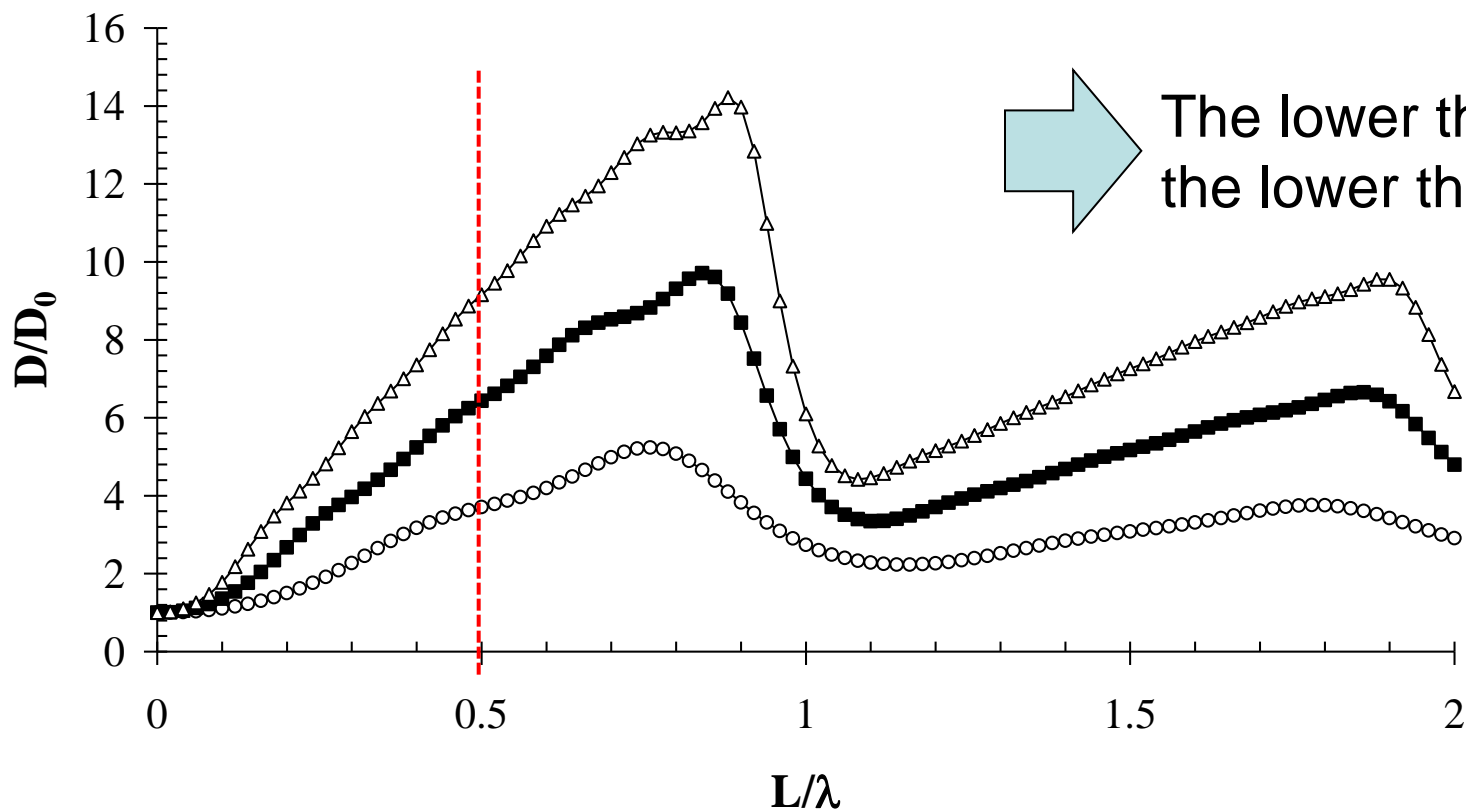
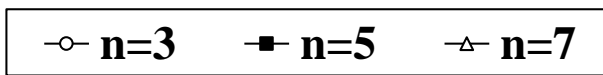
- In our case the sole ***two-inner-element sub-array*** is operating (the other 14 peripheral switches are left open)



D. Masotti, A. Costanzo, M. Del Prete, V. Rizzoli, "Time-Modulation of Linear Arrays for Real-Time Reconfigurable Wireless Power Transmission," *IEEE Transactions on Microwave Theory and Techniques*, vol.64, no.2, pp.331-342, Feb. 2016

Localization of tags

- Normalized directivity of an array of n *in-phase* (Σ) dipoles vs. element spacing L

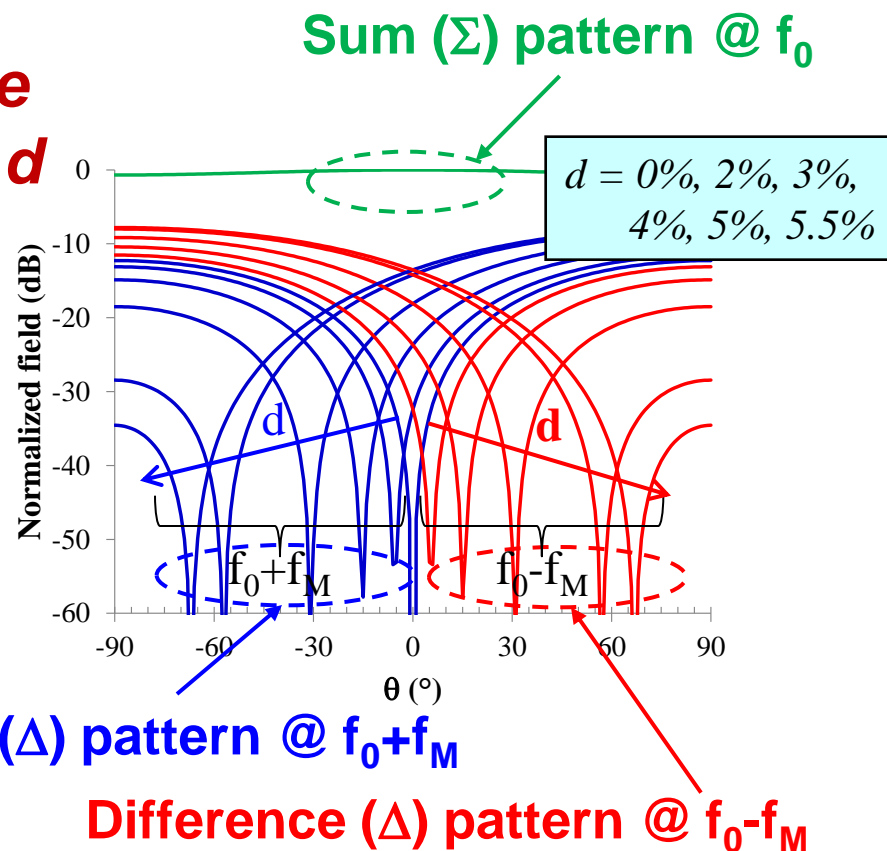
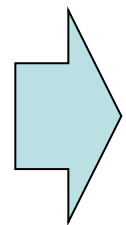
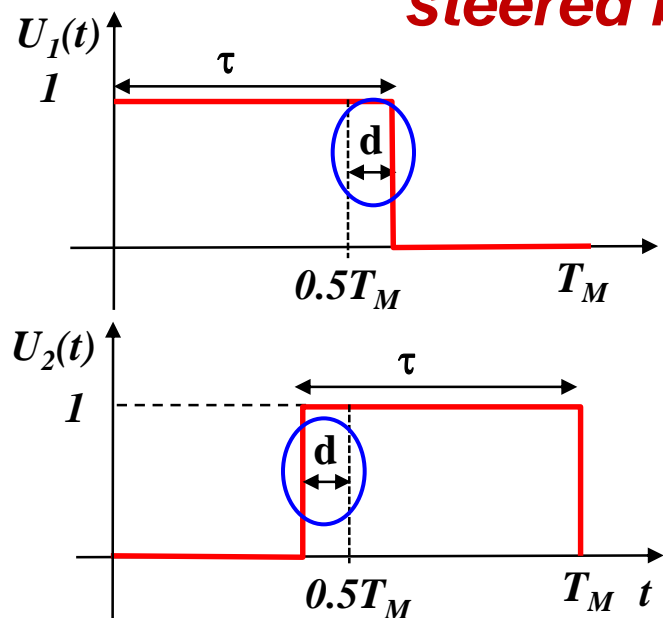


The lower the spacing L ,
 the lower the directivity

Localization of tags

- Array of two *isotropic* antennas with $\lambda/8$ spacing, driven by tunable sequences:

the Δ pattern can be steered by varying d



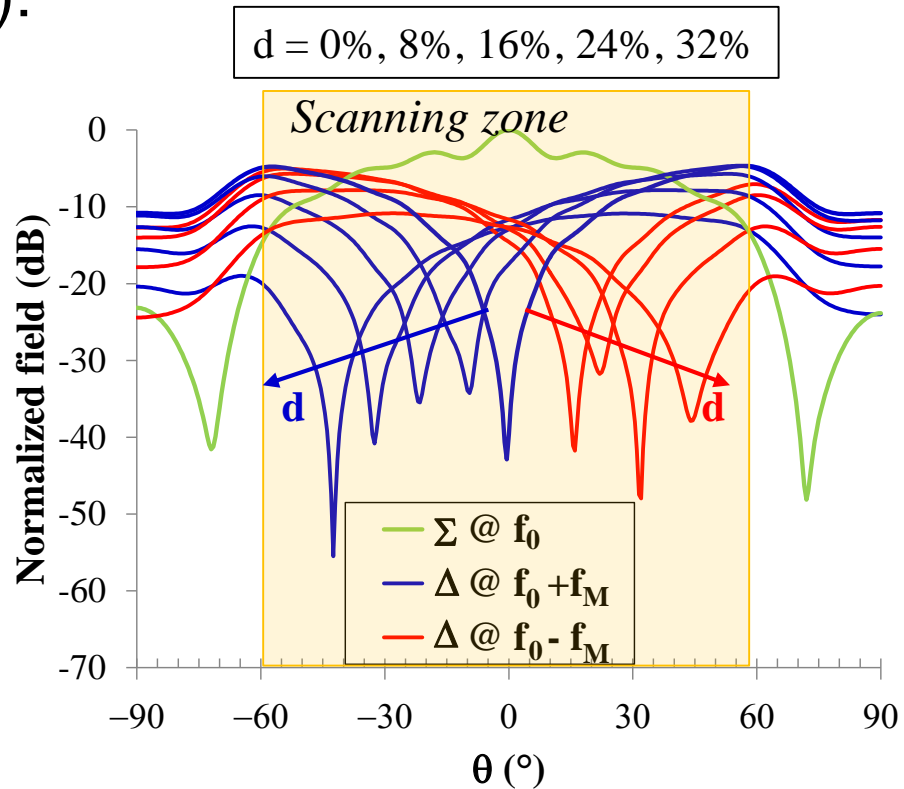
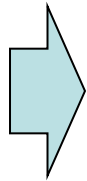
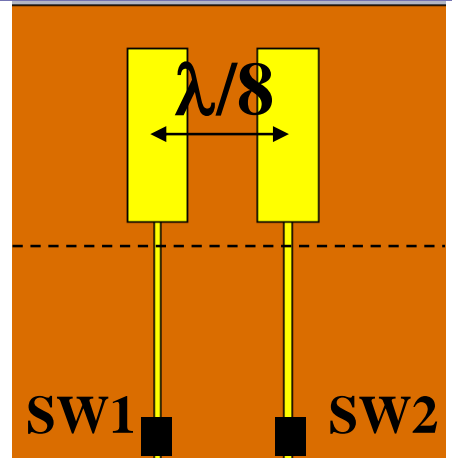
Difference (Δ) pattern @ f_0+f_M

Difference (Δ) pattern @ f_0-f_M

Localization of tags

- Array of two **real, closer dipoles** with tunable sequences (for flat and low-directive Σ pattern):

$f_0 = 2.45 \text{ GHz}$, $f_M = 25 \text{ kHz}$

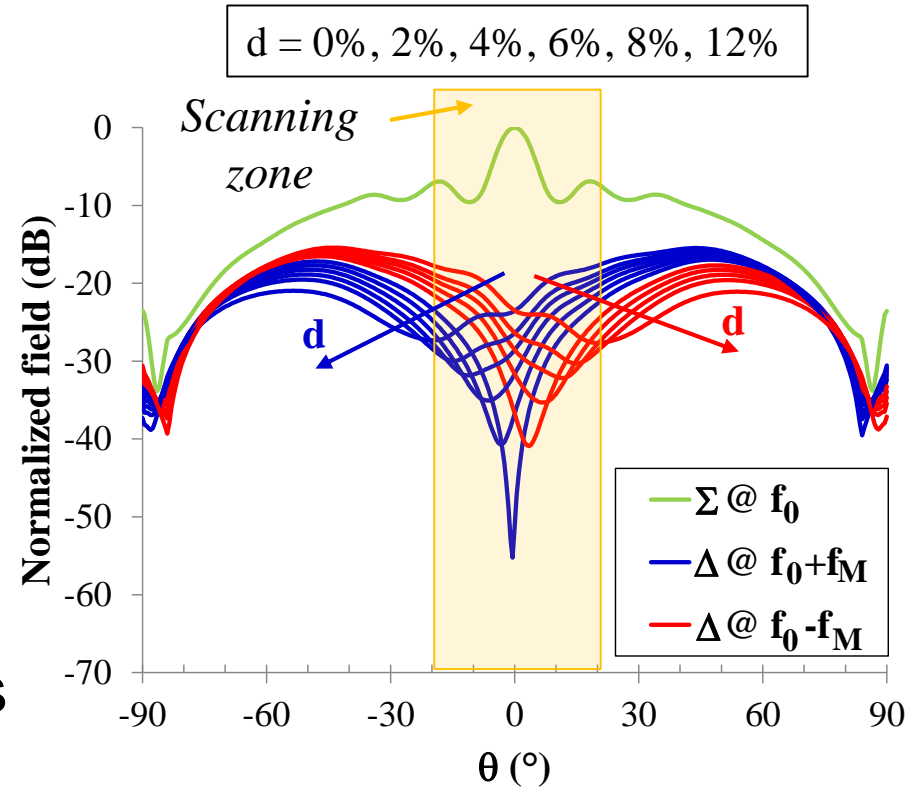
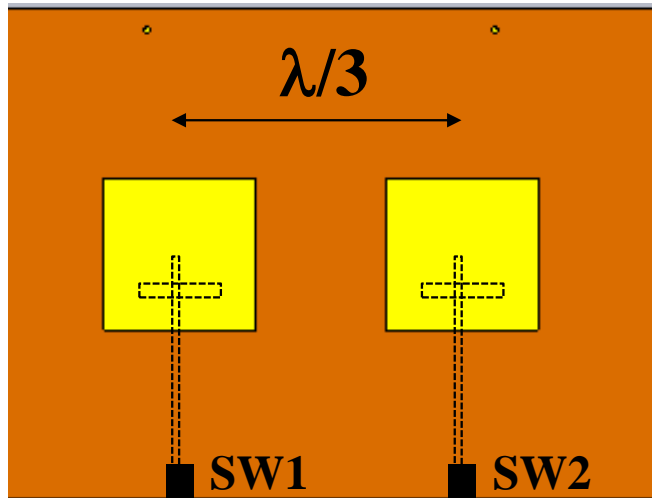


The substrate is a 0.635 mm-thick Taconic RF60A ($\epsilon_r = 6.15$, $\tan\delta = 0.0028$)

- Good scanning performance in $\theta \in [-60^\circ : 60^\circ]$, but with higher d values with respect to the ideal case

Localization of tags

- Array of two *real patches* with tunable sequences:

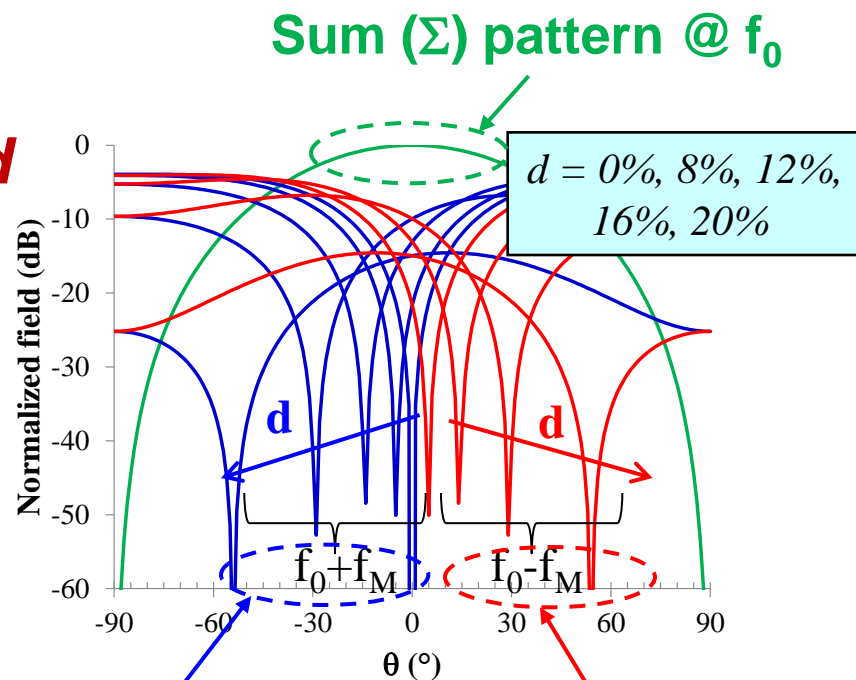
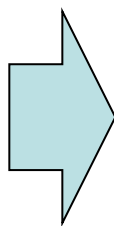
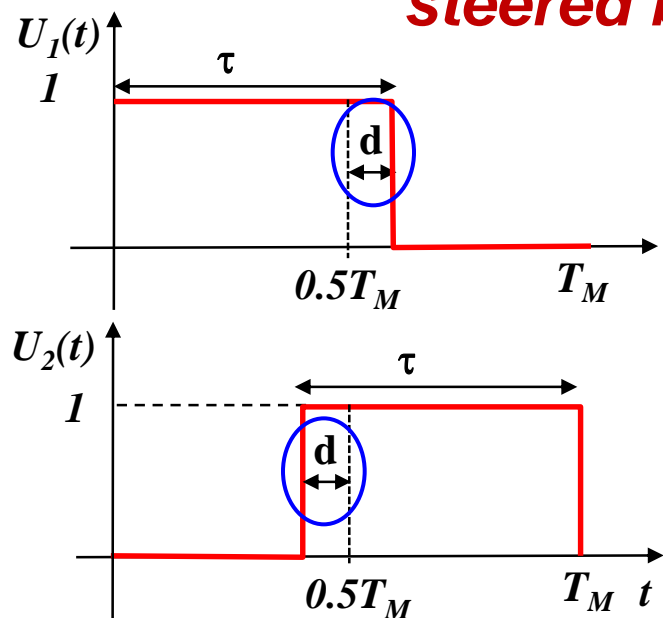


- Reduced scanning capabilities due to strong EM couplings

Localization of tags

- Array of two *isotropic* antennas with $\lambda/2$ spacing, driven by tunable sequences:

the Δ pattern can be steered by varying d

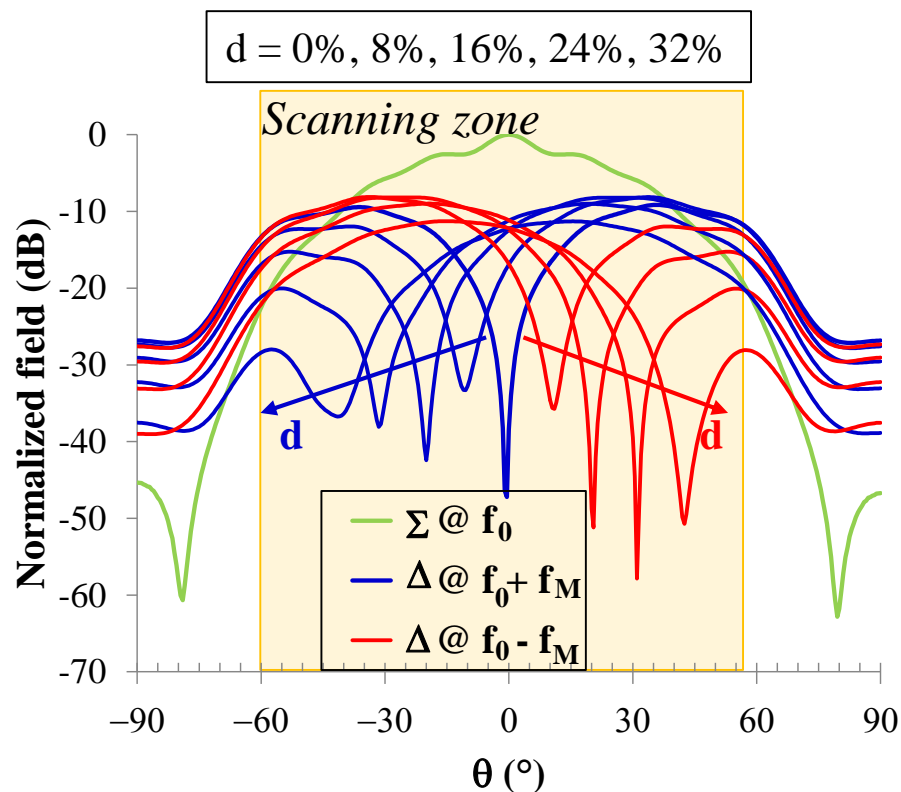
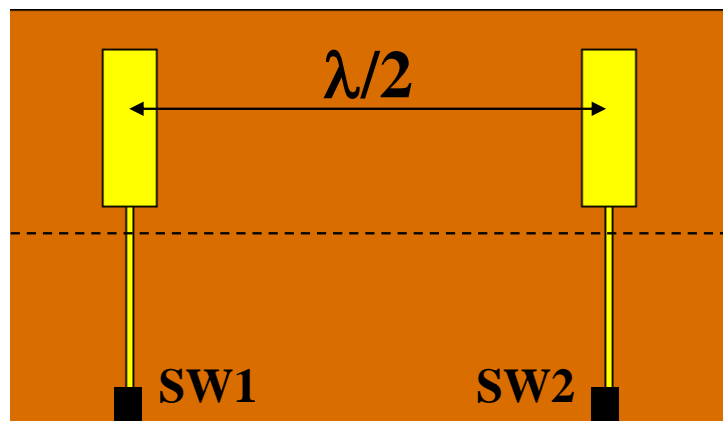


Difference (Δ) pattern @ $f_0 + f_M$

Difference (Δ) pattern @ $f_0 - f_M$

Localization of tags

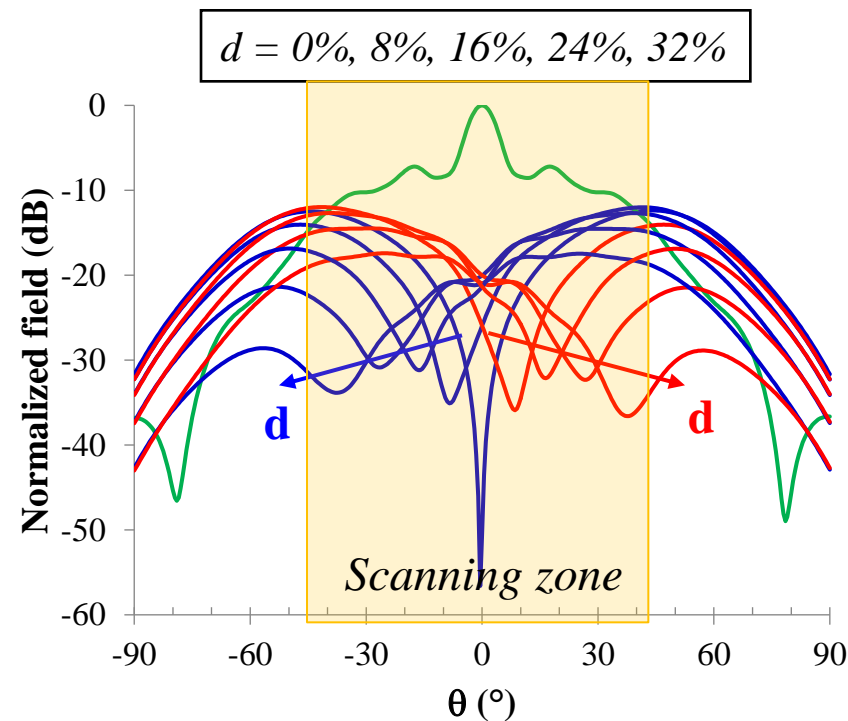
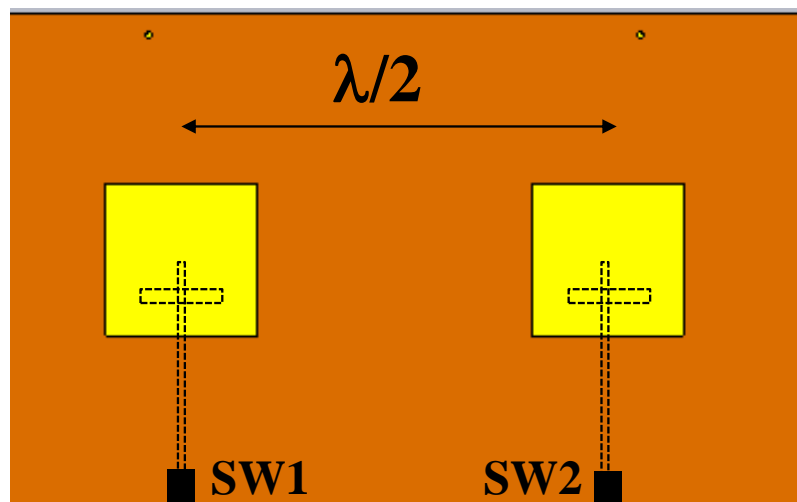
- Array of two *real dipoles with $\lambda/2$ spacing* with tunable seq.



- Good scanning performance in $\theta \in [-60^\circ : 60^\circ]$

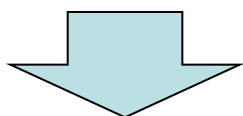
Localization of tags

- Array of two *real patches* with $\lambda/2$ spacing with tunable seq.

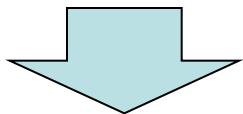


- Good scanning capabilities in $\theta \in [-40^\circ : 40^\circ]$

- The sharp nulls of the steered Δ patterns allow high resolution in the tags detection
- The backscattered Received Signal Strength Indicators (RSSI) due to the Σ and Δ patterns can be suitably combined to build the **Maximum Power Ratio (MPR)**

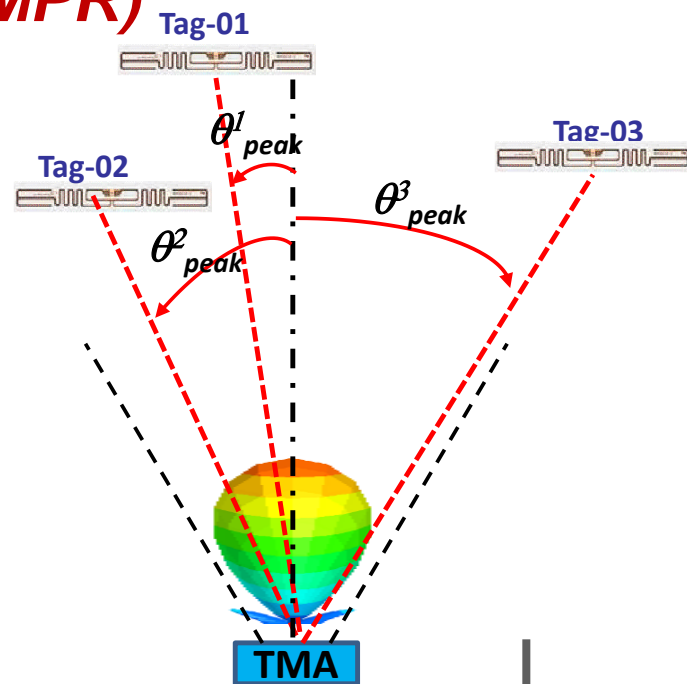


$$MPR(\theta) = \sum_{RSSI}^{dB}(\theta) - \Delta_{RSSI}^{dB}(\theta)$$

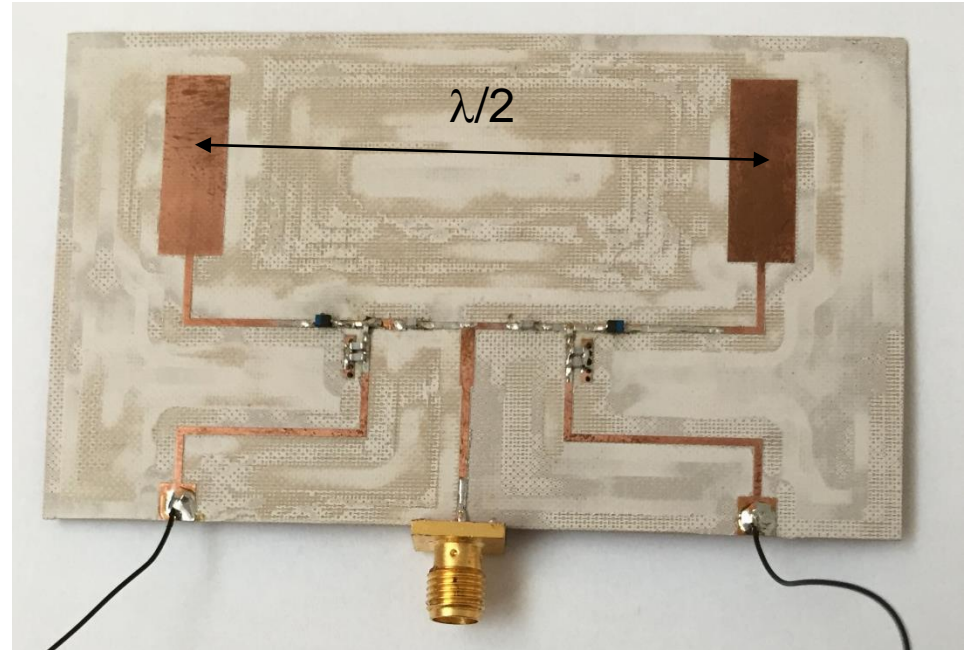
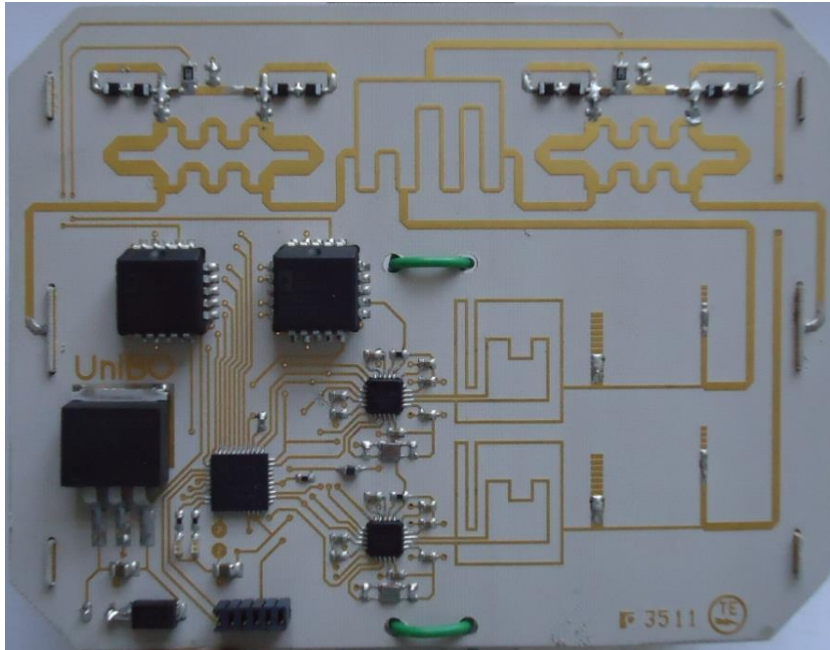


$$\theta^i_{peak}; i=1, \dots, N_{tag}$$

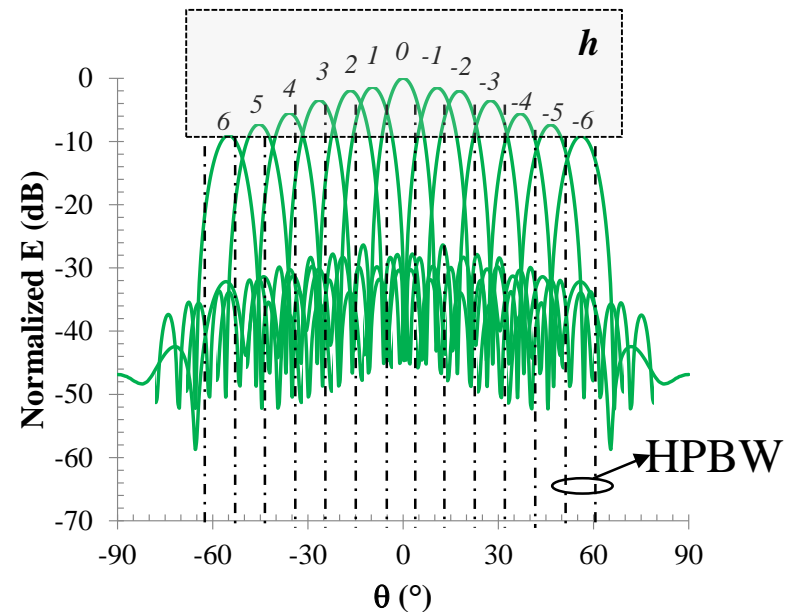
List of recorded tags position



Arrays for localization: a comparison



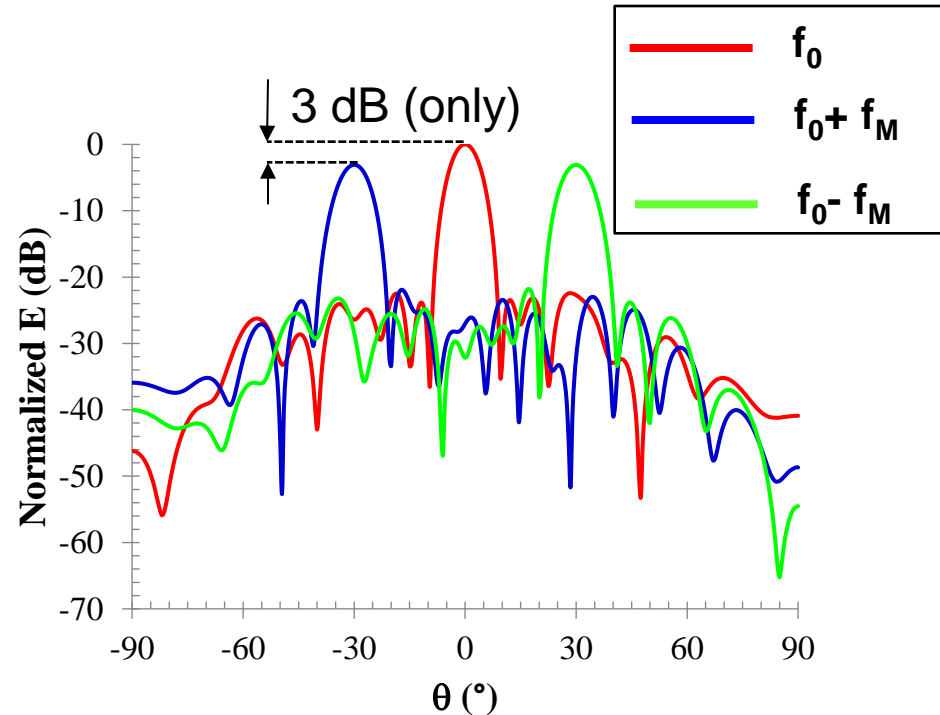
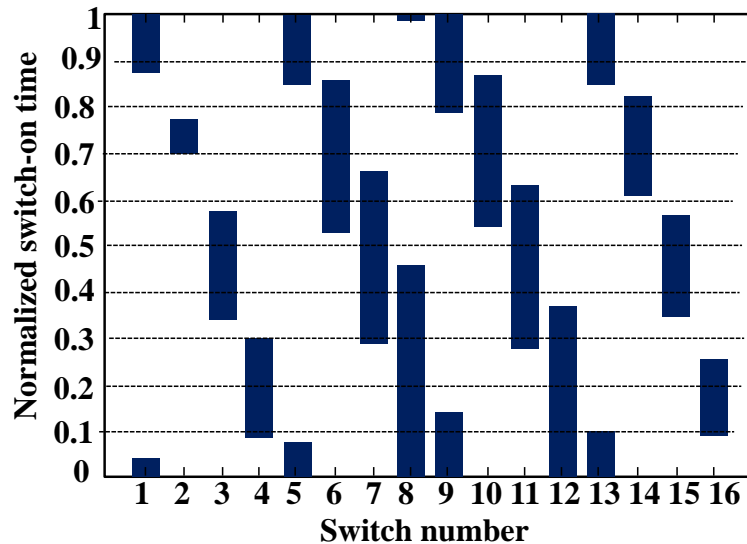
- 2° step: **Transfer of power to tags**
 - **The whole 16-element array** is driven by proper **pre-loaded control sequences** involving all the switches
 - Possible decision rule:
 - split the scanning region ($\theta \in [-60^\circ \div 60^\circ]$) into sectors of amplitude equal to the half power beam width (HPBW)
 - for each θ_{peak} falling in the sector centered around θ_{HPBW} , the pre-loaded control sequence pointing the **proper harmonic** to the θ_{HPBW} direction is used



Transfer of power to tags

- In case of θ_{peak} falling into the sectors centered around $\theta_{HPBW} = -30^\circ, 0^\circ, 30^\circ$

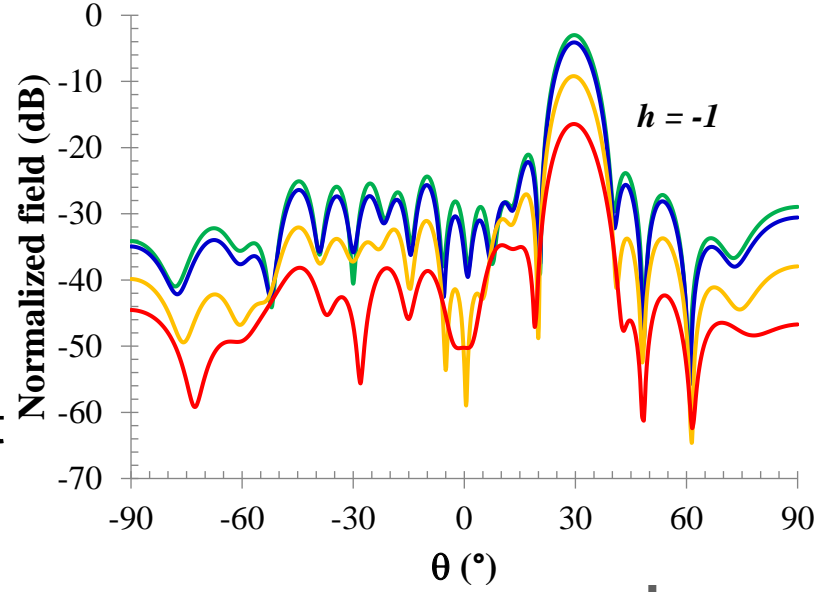
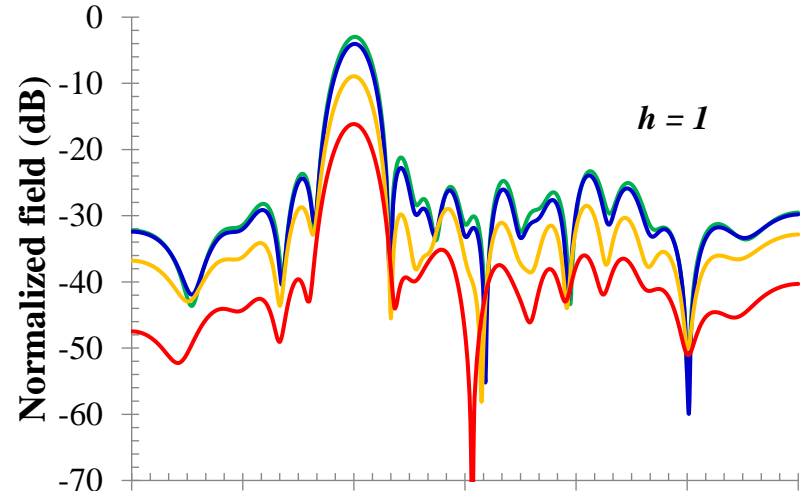
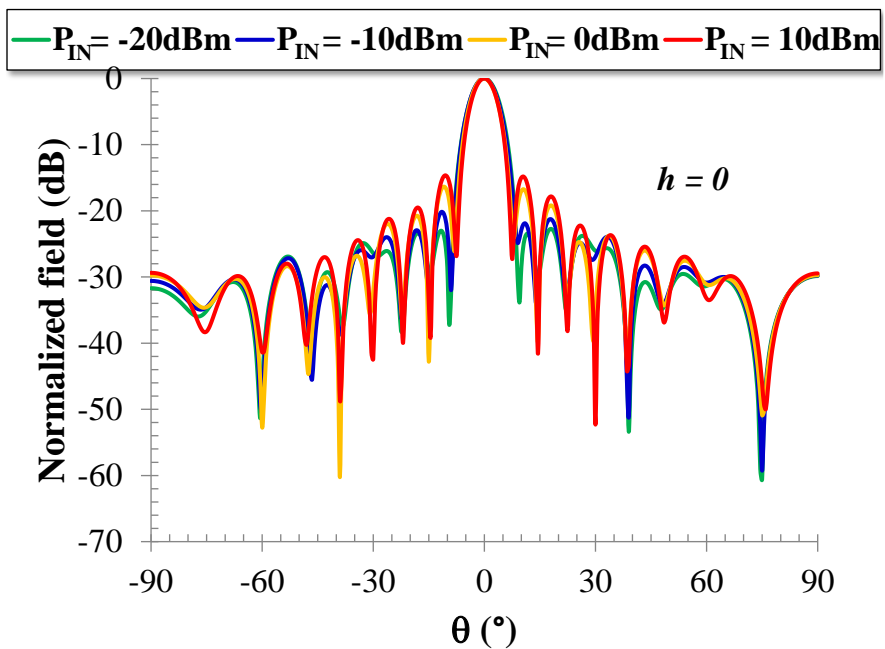
L. Poli, P. Rocca, G. Oliveri, A. Massa, "Harmonic beamforming in time-modulated linear arrays through particle swarm optimization", *IEEE Trans. Ant. & Prop.*, vol. 59, no. 7, pp. 2538-2545, July 2011



Simultaneous powering of 3 tags

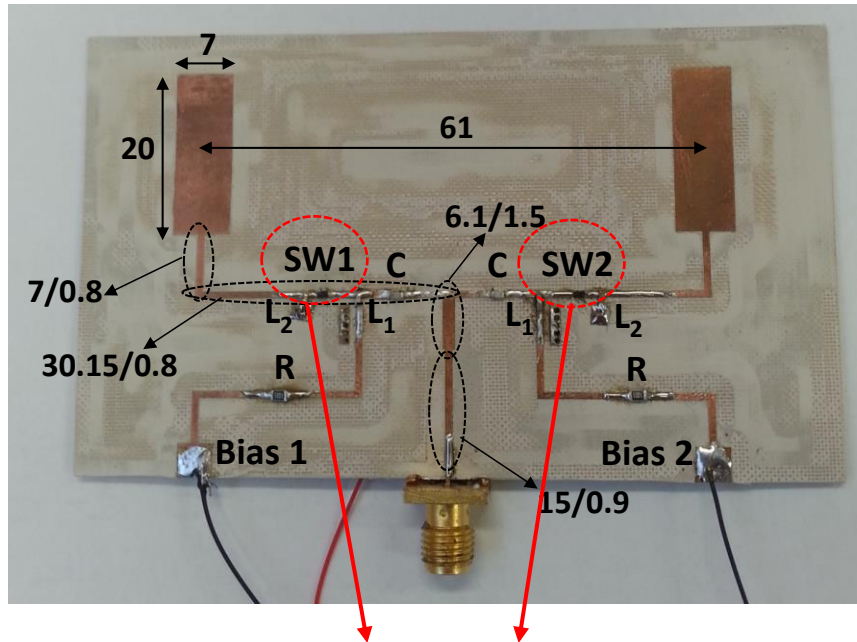
Power handling capabilities

- We consider a real Schottky diode as switching element (Skyworks SMS7630-079)

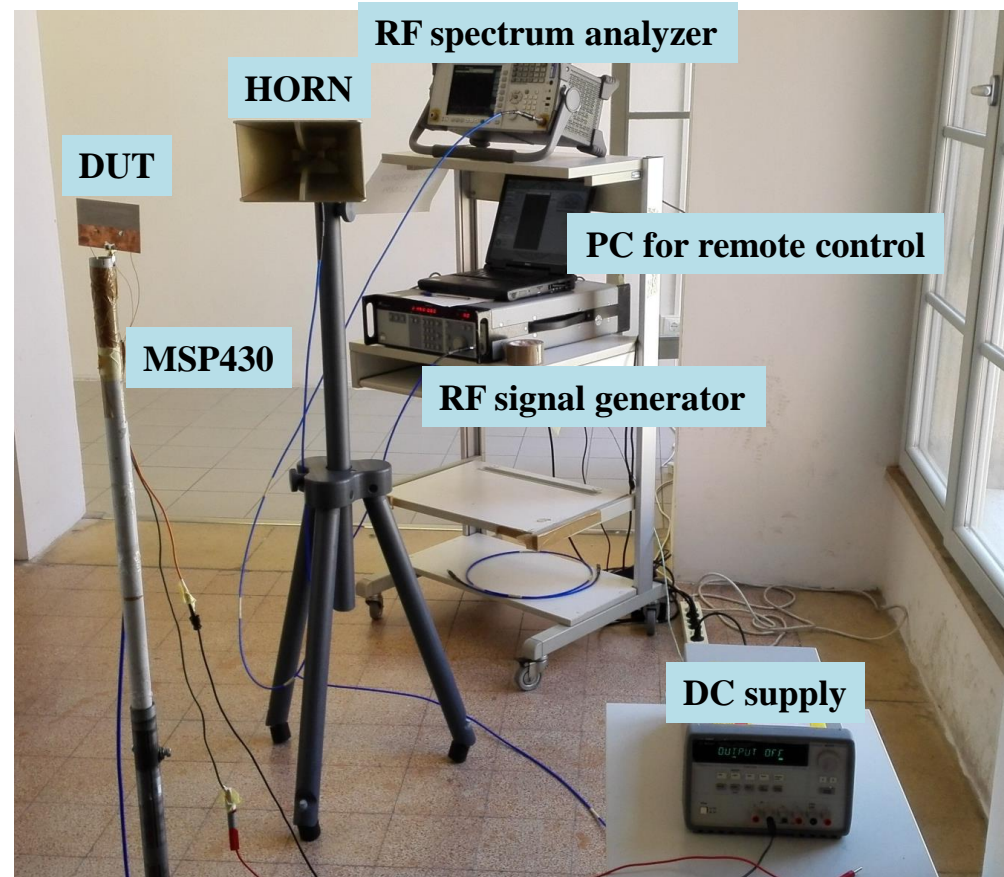


For the medium-power diode in use, the input power limit is about 0 dBm high-power PIN diodes (e.g. Infineon BAR64-02V)

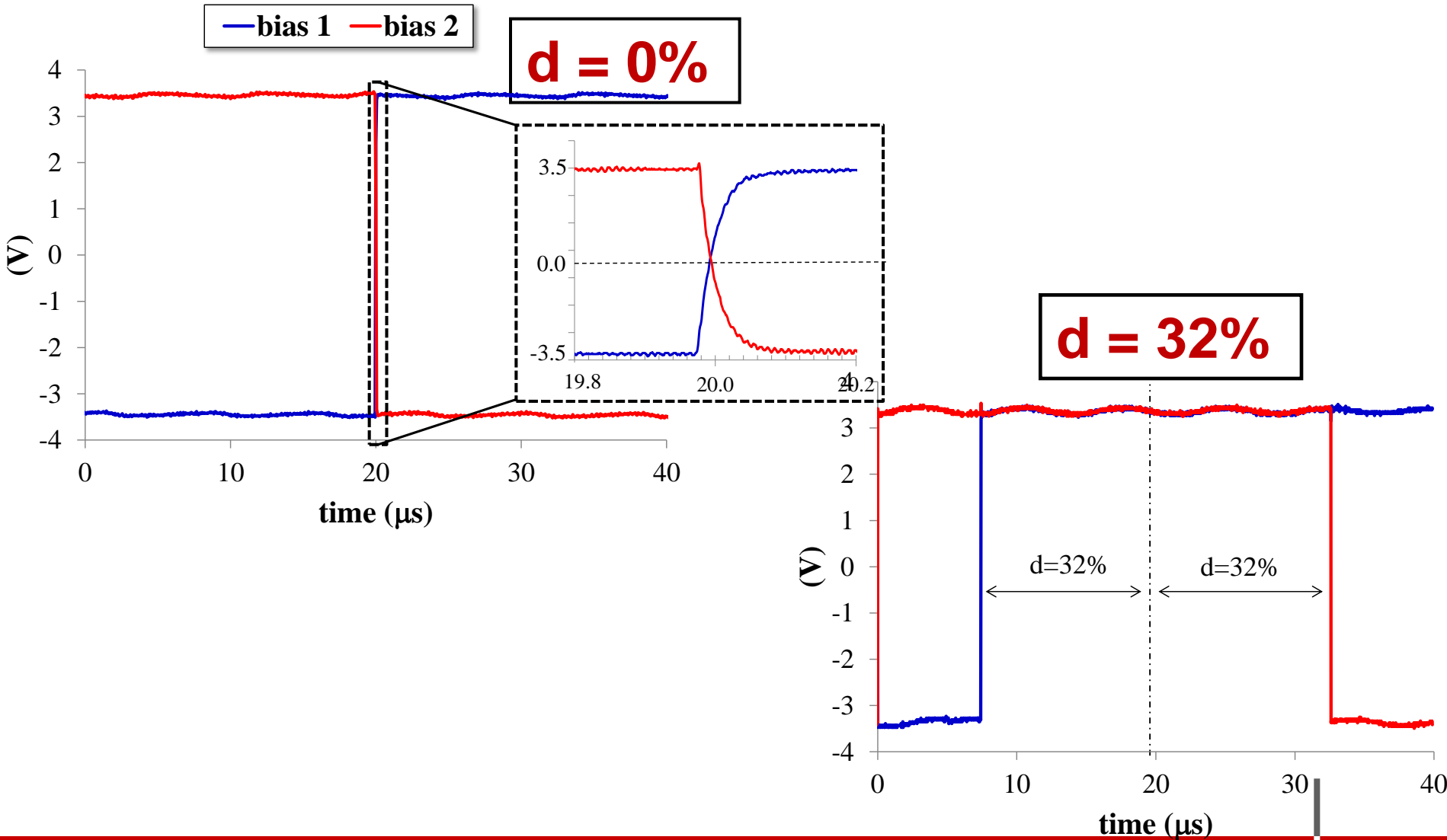
Prototype and set-up



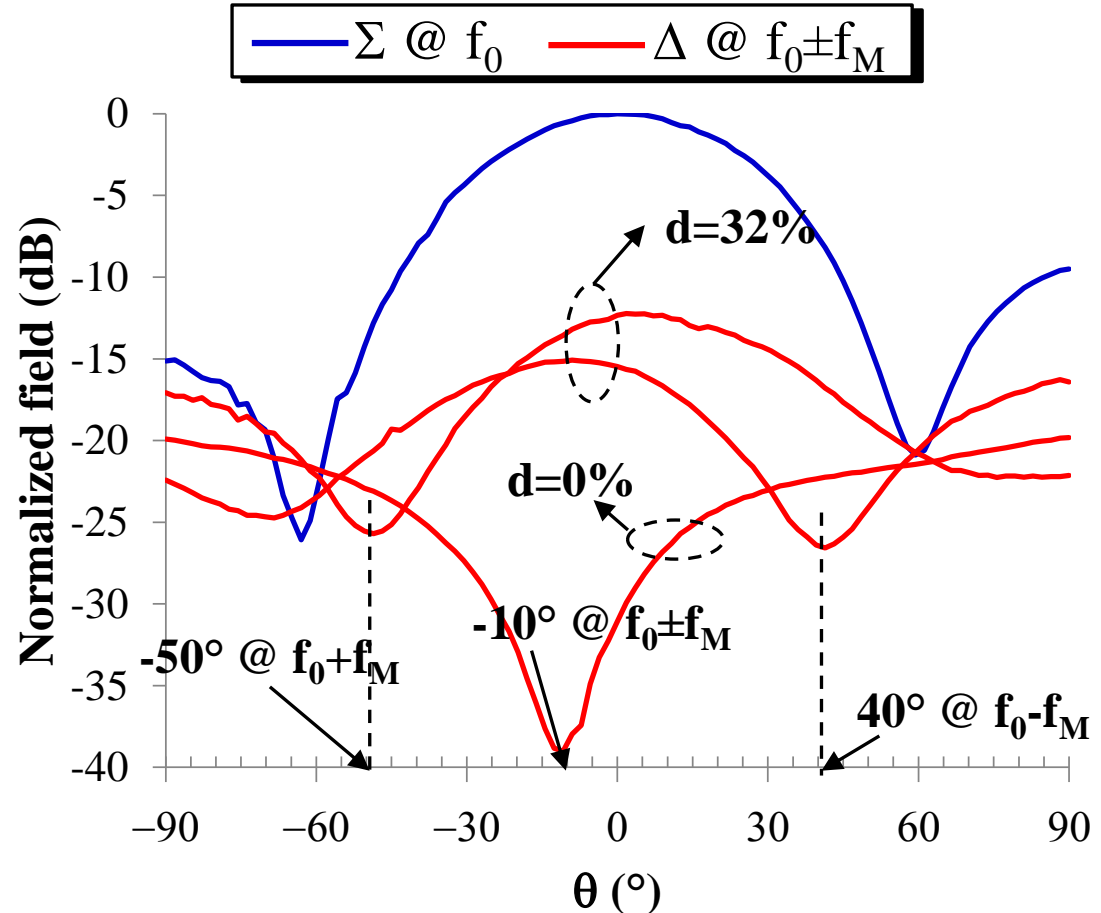
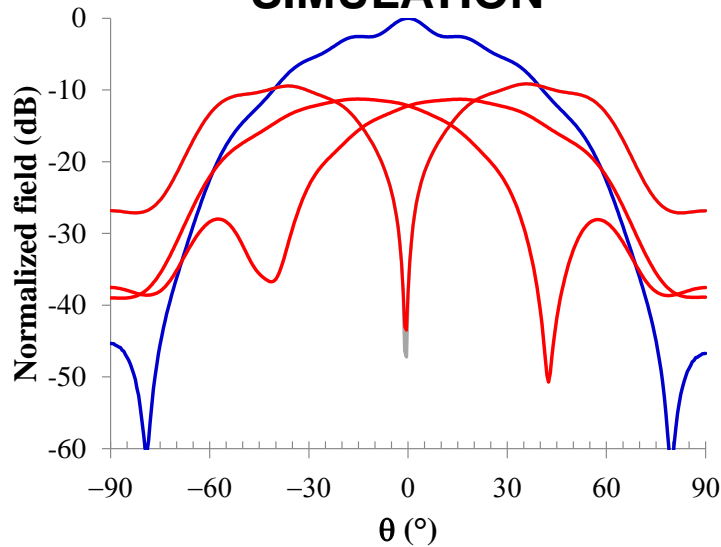
Medium-power Schottky diodes
Skyworks SMS7630-079



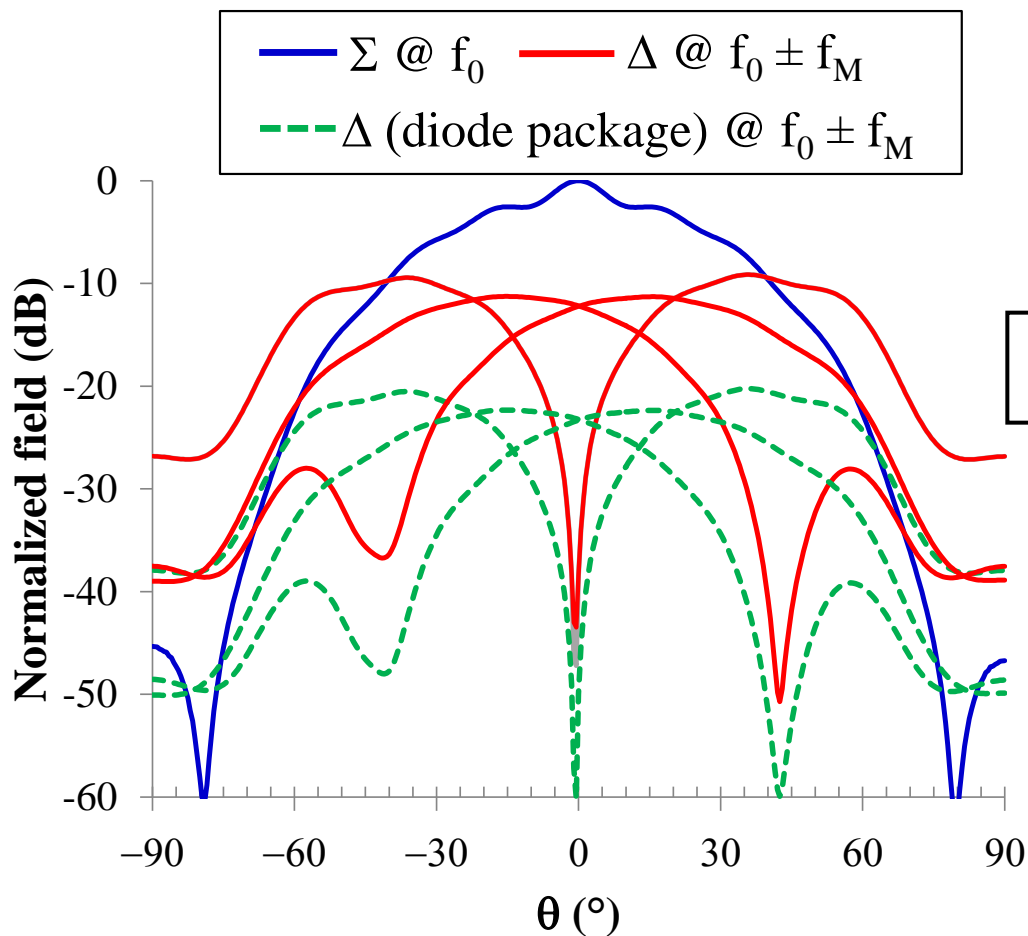
Real waveform sequences for localization



SIMULATION



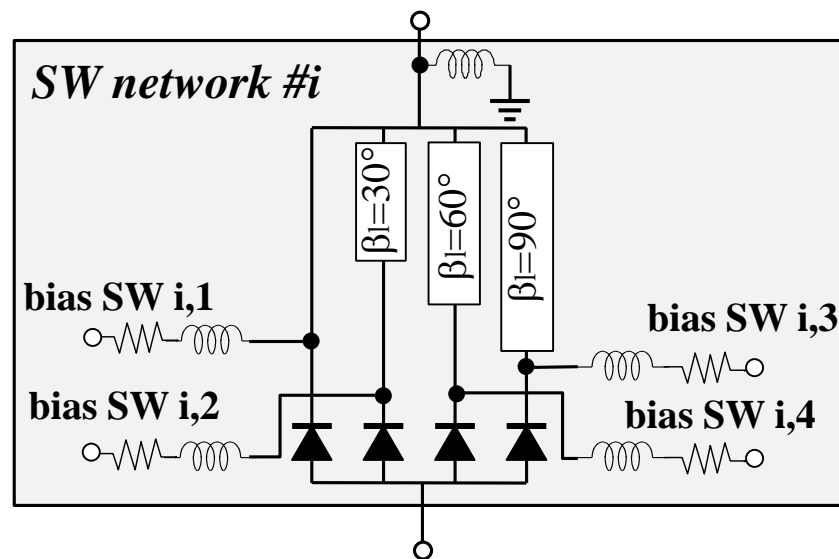
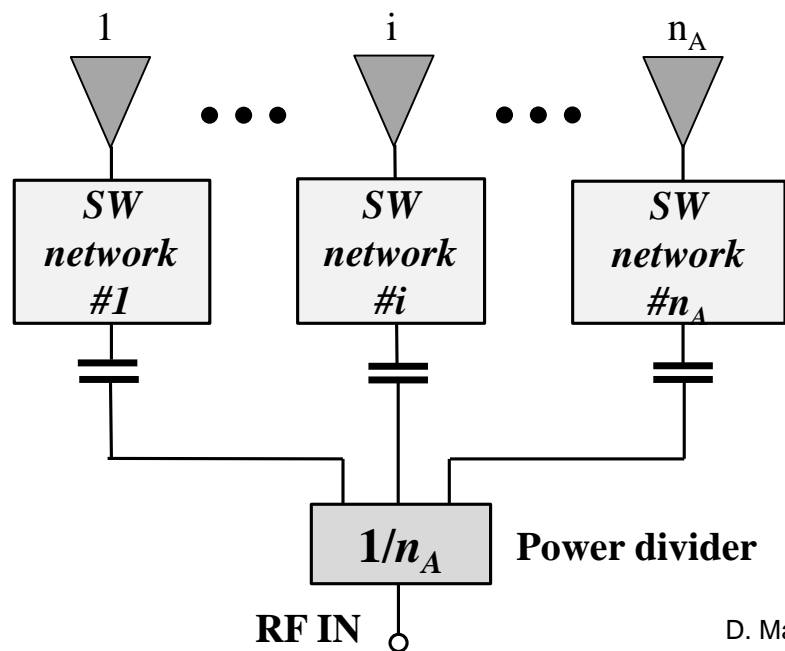
- Slight asymmetry probably due to an asymmetry of the circuit
- Lower Δ patterns strength w.r.t. simulation



- Diode package parasitics responsible for an alternative path for RF signal to antenna ports not perfect control

Hybrid TMA for WPT

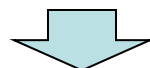
- **TMA** suffer from a limitation: the radiation surface at the fundamental carrier can be arbitrarily shaped, but **cannot be steered** (because of the real nature of the AF Fourier coeff.)
- **Solution**: hybrid TMA architecture with fixed switching networks



D. Masotti, A. Costanzo, "Enhanced Wireless Power Transfer Procedure via Real-time Beaming", accepted at WPTC 2016, May 2016

Hybrid TMA for WPT

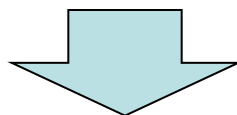
$$AF(\theta, t) = \sum_{i=0}^{n_A-1} A_i U_i(t) e^{j\beta(iL\sin\theta - \ell_{ik})}$$



Array factor at the fundamental f_0

$$AF_0(\theta) = e^{j2\pi f_0 t} \sum_{i=0}^{n_A-1} \tau_i e^{j\beta(iL\sin\theta - \ell_{ik})}$$

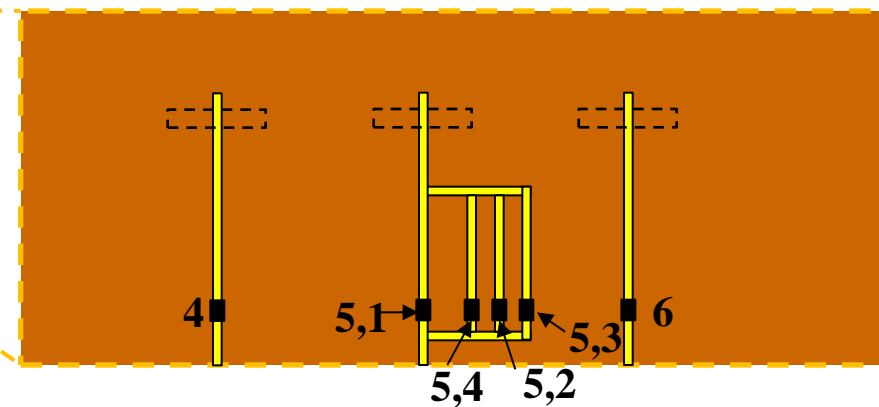
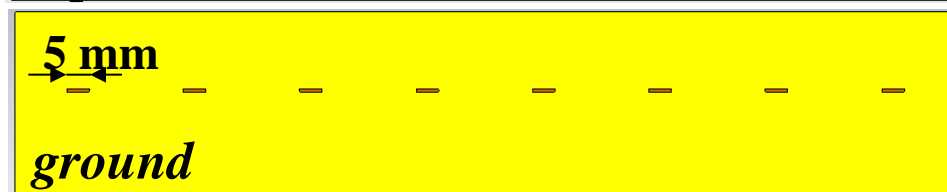
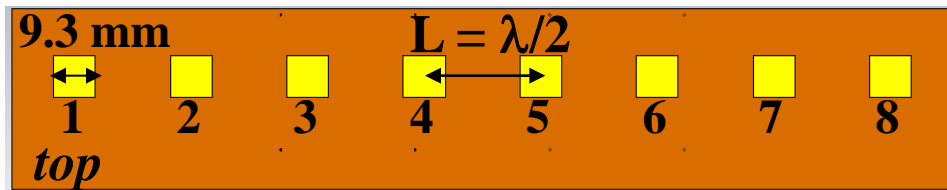
- In this way, the maximum radiation direction at f_0 can be a design goal, by acting on the new discrete design parameter ℓ_{ik} , i.e. by properly biasing the switches of the i -th switching network



$$\theta_{k,\max} = \arcsin\left(\frac{\lambda\beta\ell_k}{2\pi L}\right) ; \quad k = 1, \dots, 4$$

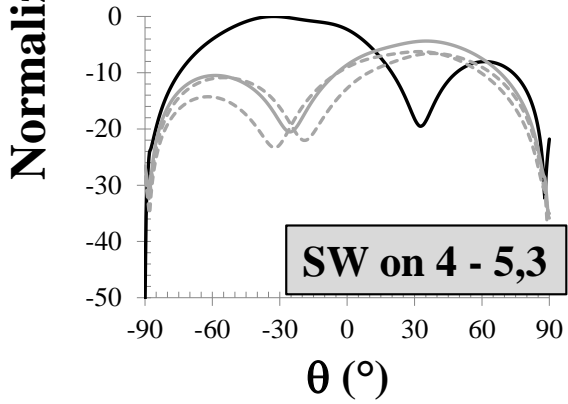
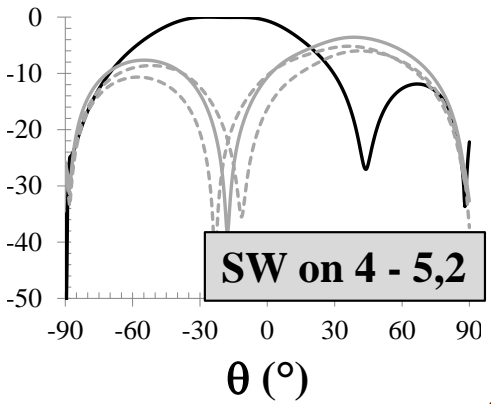
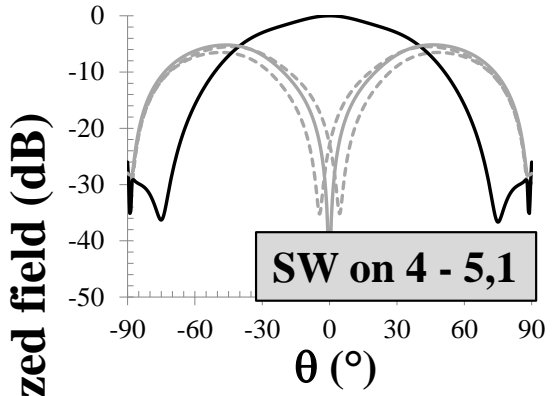
Hybrid TMA: localization

- 8-patch multilayer array

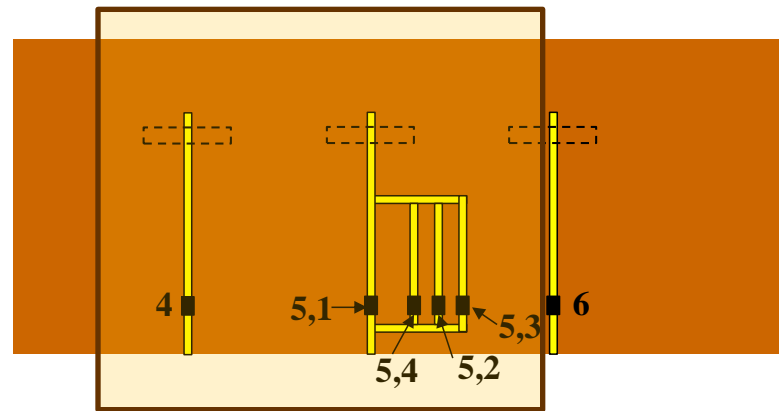


Hybrid TMA: localization

— Σ @ f_0 — Δ @ $f_0 \pm f_M$ (d=0%) - - - Δ @ $f_0 \pm f_M$ (d=5%)

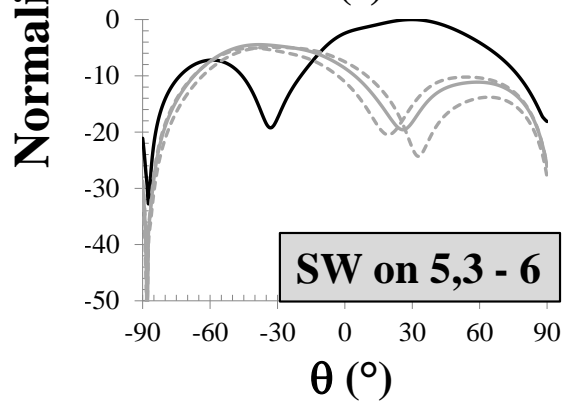
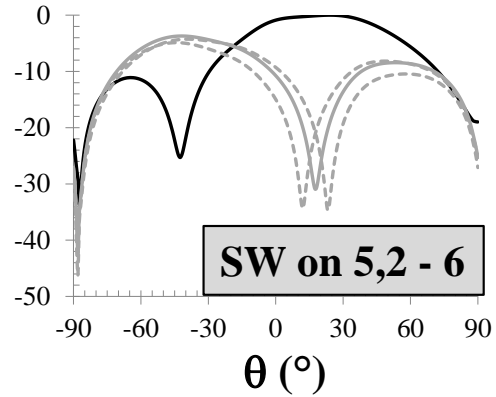
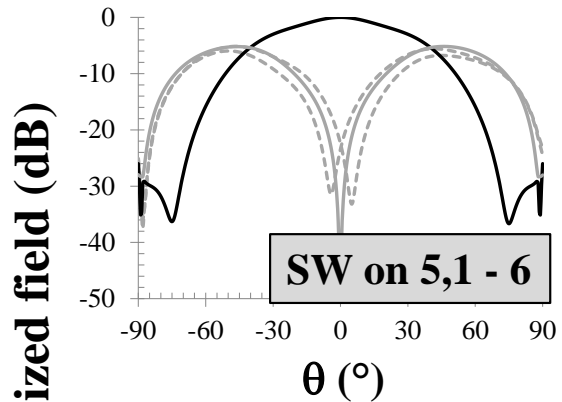


Left steering

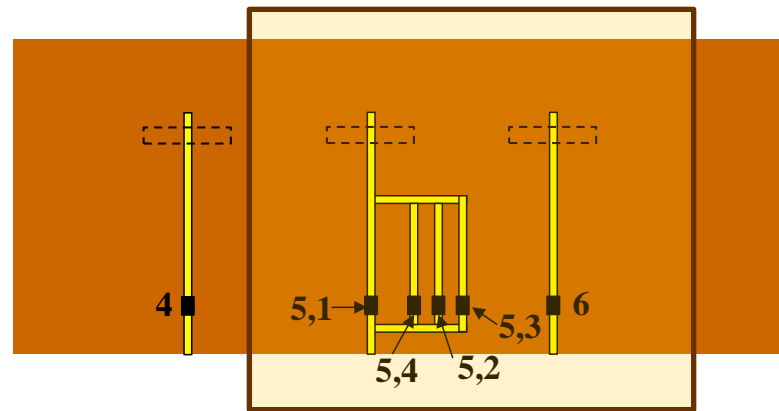


Hybrid TMA: localization

— Σ @ f_0 — Δ @ $f_0 \pm f_M$ ($d=0\%$) - - - Δ @ $f_0 \pm f_M$ ($d=5\%$)

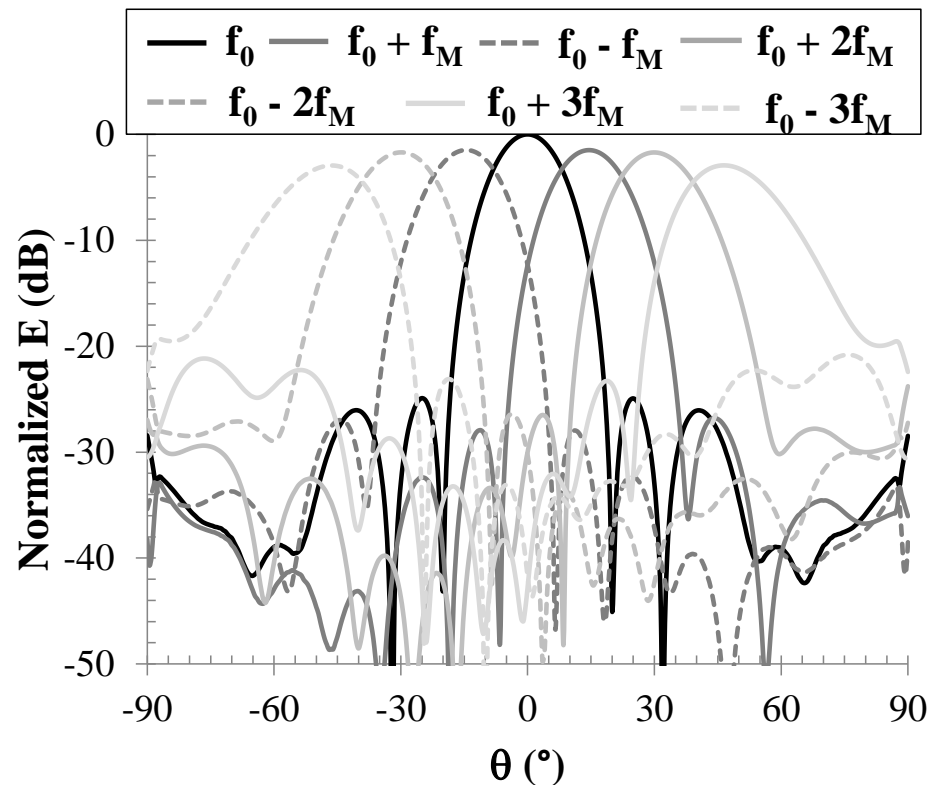
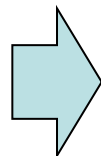
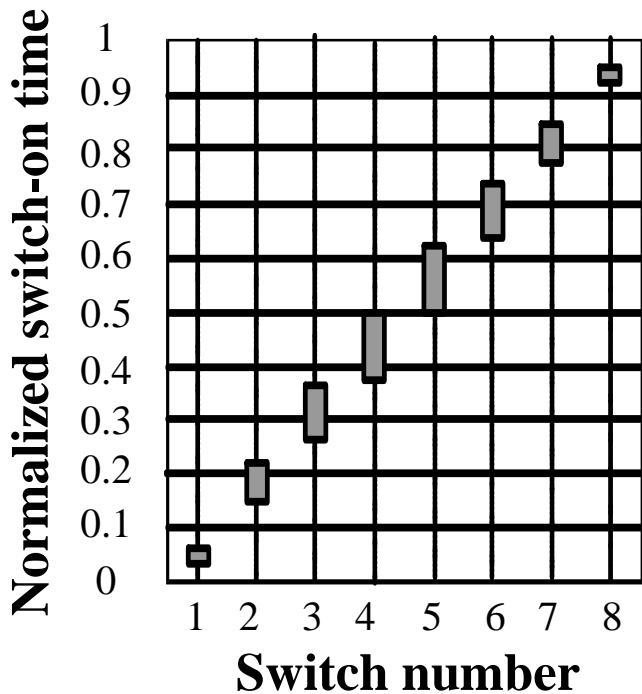


Right steering



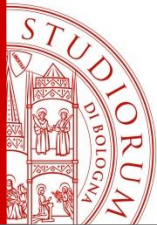
Hybrid TMA: WPT to tags

- Case of θ_{peak} falling into the sectors centered around $\theta_{HPBW} = 0^\circ, \pm 15^\circ, \pm 30^\circ, \pm 46^\circ$



Conclusion

- Time-modulated arrays demonstrate an unreachable, ***almost real-time*** reconfiguration
- This versatility can be exploited, in conjunction with the sideband radiation capability, for a ***smart WPT procedure***
- The ease of implementation of these arrays (no phase shifters) makes TMAs a potential candidate for modern wireless applications
- The complexity of these radiating systems implies the need for a rigorous CAD approach in TMA design



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<http://www.dei.unibo.it/en/research/research-facilities/Labs/rfcal-rf-circuit-and-antenna-design-lab>